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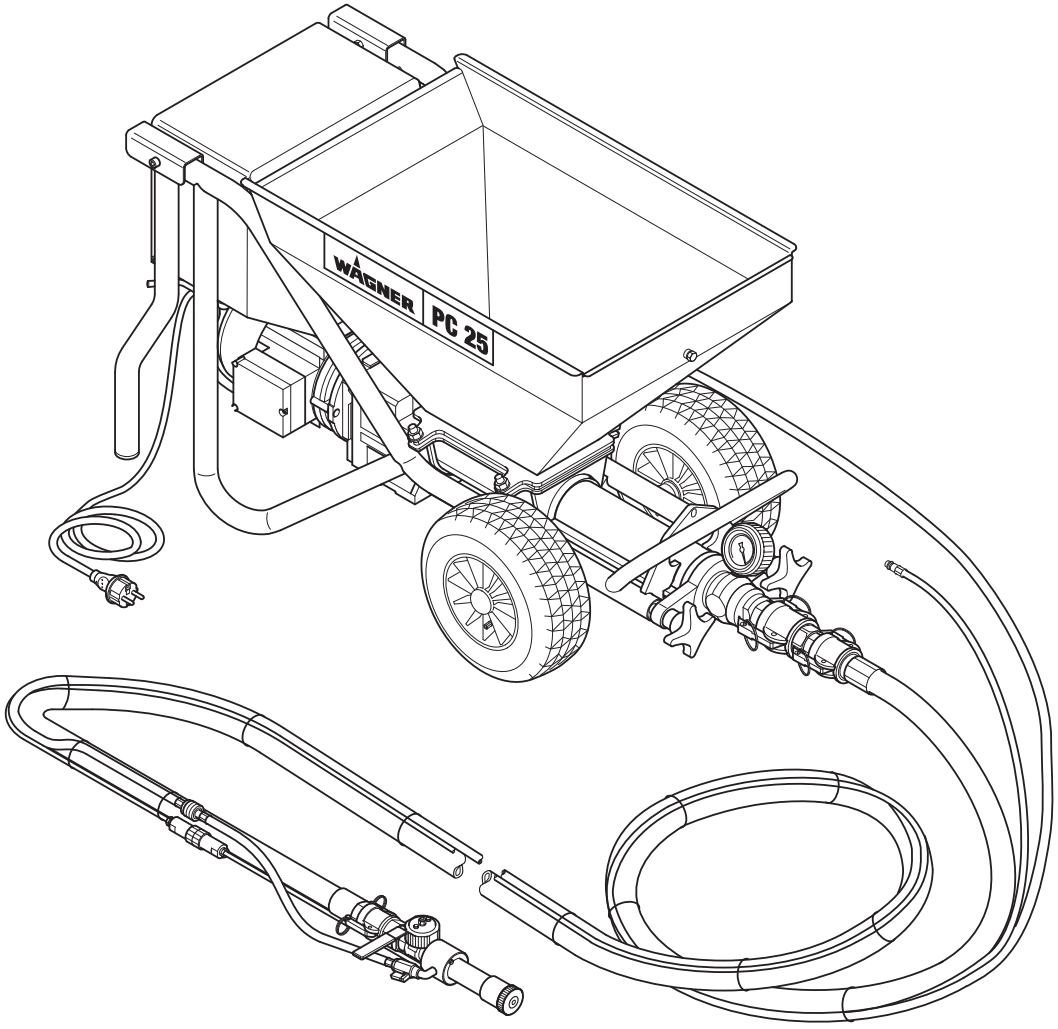
Plast Coat PC 25 PC 35



0348 870
03 / 2010

Warning!

Suction pumps develop high spraying pressures.

	Attention – Danger of injury!
1	**Never reach into the spray jet with your fingers or hand!** **Never aim the spray lance at yourself or other persons!** **The materials sprayed cause chemical burns or irritations!** **Protect your skin and eyes!**
2	**Each time before starting up, follow the procedure below as specified in the Operating manual:** **1. Only connect to the mains supply using a special distributing point, e.g. using a site distribution system with fault current protection with INF ≤ 30 mA.** **2. Observe the permissible pressures.** **3. Check all the connecting parts for leaks.**
3	**Instructions for regular cleaning and servicing of the machine must be strictly adhered to.** **Before starting any work on the machine and during breaks, follow the procedure below:** **1. Note the setting time of the material.** **2. Relieve the pressure in the spray lance and hose.** **3. Switch the machine off.**

Be safety-conscious!

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1 SAFETY REQUIREMENTS

All local safety regulations in force must be observed.

For safe operation of the mortar spraying machines, always comply with the following specific instructions:

1. **Use of the mortar spraying machines**
   The mortar spraying machines PlastCoat 25 and 35 are designed only for the spraying of the materials described on page 27. Any other use is not permitted. The manufacturer cannot be held liable for any damage resulting from this. In such cases, the risk will be borne solely by the user.
   Intended use also includes compliance with the Operating manual and compliance with the inspection and servicing conditions. Always keep the Operating manual ready at hand at the machine location.

2. **The mortar spraying machines PlastCoat 25 and 35 may only be operated with a pressure gauge. Only the mortar hose prescribed by the manufacturer may be used.**

3. **Only use identified mortar hoses with an operating pressure of at least 40 bar.**

4. **Personnel safety**
   Always wear protective goggles, protective clothing and gloves and, if necessary, skin barrier cream and breathing equipment, to protect your eyes, skin and respiratory system.
   Never uncouple mortar hose while it is still under pressure. Note pressure gauge!
   Wear protective goggles!
   Never aim spray lance at any person!

5. **Breathing masks**
   Breathing masks must be provided for the operator to protect against mineral dust.

6. **Only connect to the mains supply using a special distributing point, e.g. using site distribution system with fault current protection with INF ≤ 30 mA.**

7. **The master switch has an EMERGENCY OFF function.**

	Danger of injury from the screw conveyor. **Only reach into the container with the mortar spraying machine switched off.** **Only switch on the mortar spraying machine with the safety grill inserted.** **The safety grill must be inserted for all day to day working and cleaning activities**

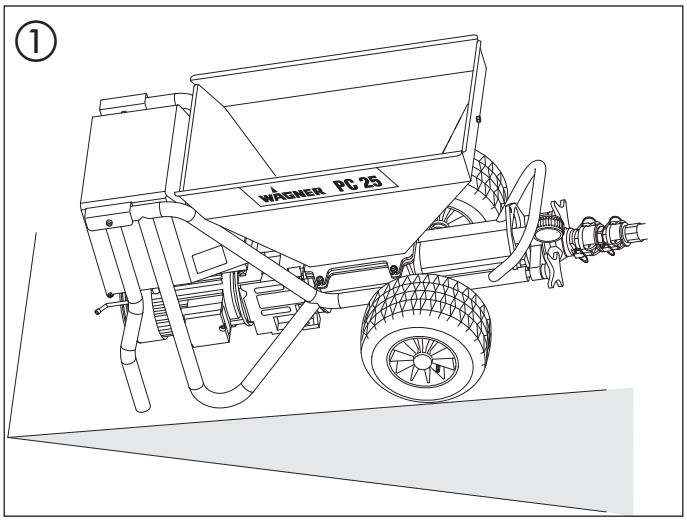
8. Prevent the socket for the remote control on the control unit from getting dirty.
   Always leave the coupler plug of the remote control line on the mortar hose screwed complete into the control unit.

9. **Cleaning and servicing**
   Never uncouple mortar hoses under pressure. Before uncoupling, check pressure on the pressure gauge.
   Turn off the mortar spraying machine for cleaning and maintenance work. Pull out mains plug and ensure that it cannot be plugged back in unintentionally.
   Do not spray the motor or control unit of the mortar spraying machine with water jet, high-pressure or steam cleaning equipment. Water could penetrate the machine and cause a short-circuit.

10. **Electrical equipment**
    Work on the machine's electrical equipment may be carried out only by a qualified electrician. The electrical equipment must be inspected regularly. Defects such as loose connections or scorched cables must be remedied immediately.

11. **Keep the labels on the mortar spraying machine clean and legible.**

12. **Positioning on uneven ground**
    The front of the mortar spraying machine must point upwards to avoid that the machine slips away.



2 INTRODUCTION TO WORKING WITH THE MORTAR SPRAYING MACHINES PLASTCOAT 25 AND 35

The mortar spraying machines can be combined with continuous flow, gravitation compulsory or pan mixers for the processing of mineral coating materials.
The container suction system (accessory) can be used to suck directly from a container.

2.1 OPERATION OF THE MORTAR SPRAYING MACHINES PLASTCOAT 25 AND 35

The coating materials are supplied to the machine by means of the receptacle. The spiral conveyor feeds the coating material into an eccentric screw pump. This pump generates the pressure required for the transport through the mortar hose. The compressed air necessary for the atomizing of the material is fed into the spray lance.
The mortar spraying machine can be switched on and off using the electrical remote control.
The continuously adjustable feed rate of the coating material can be used to create a soft, even spraying pattern.

2.2 WHAT MATERIALS CAN BE SPRAYED?

- Heat insulating composite system adhesive (mineral and synthetic resin systems)
- Synthetic resin plasters up to grain size of 5 mm
- Silicate plasters up to grain size 5
- Silicate resin plasters up to grain size 5
- Mineral final coat plaster up to grain size 5
- Light plaster systems up to grain size 5
- Scraped rendering up to grain size 5
- Insulation plaster
- Renovating plaster
- Foam mortar coating
- Quartz plastic
- Roof coatings
- Flameproof coatings
- Mineral sealing slurries
- Bitumen emulsions
- Reinforcing filler
- Liquid wood chip
- Frame sealing mortar
- Synthetic resin rendering base
- Primer
- Filling paints, incl. fiber containing
- Elastic coatings
- Acoustic plaster, synthetic resin bonded
- Filler, synthetic resin bonded
- Concrete trowel

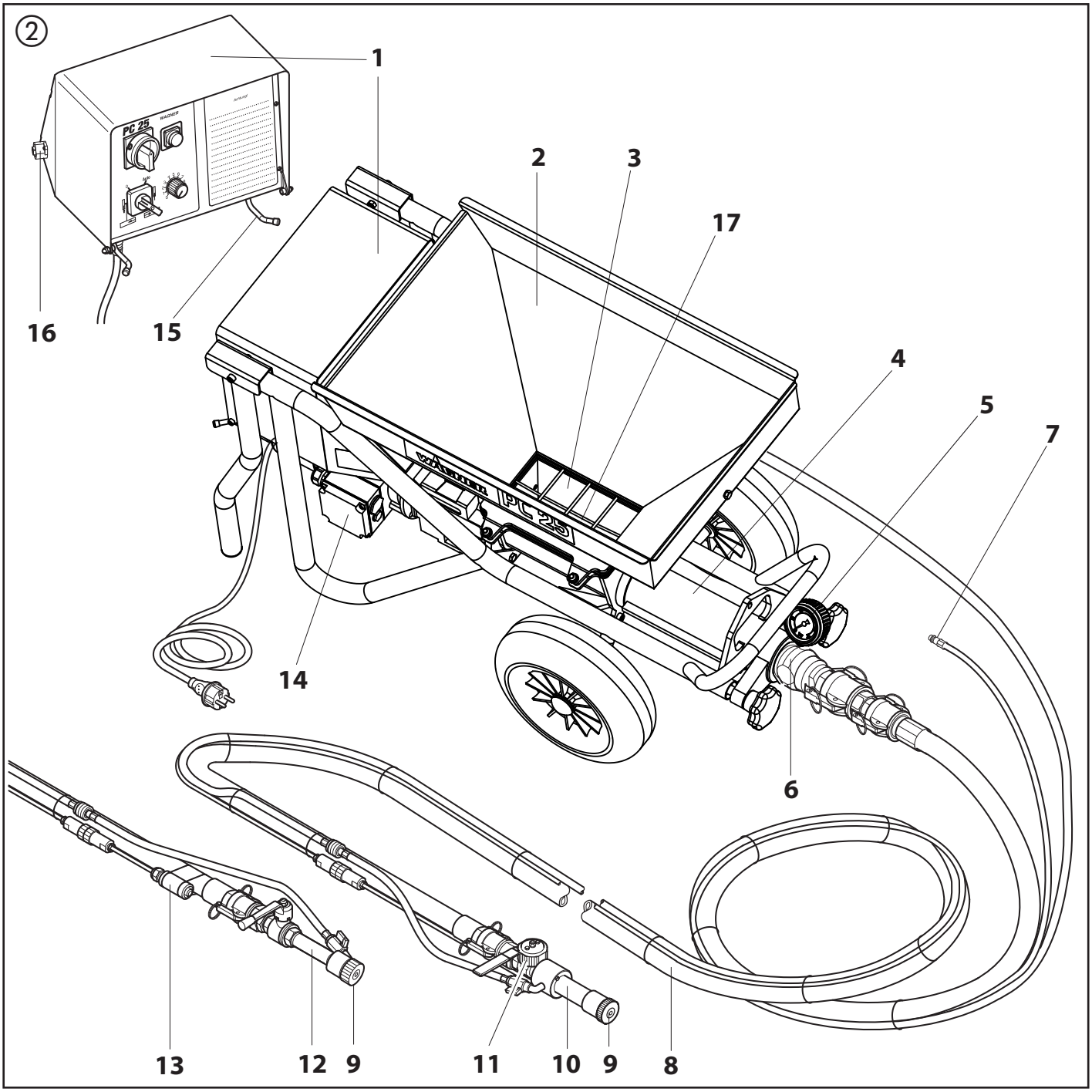
All coating materials should be suitable for applying using machines. See product data sheet for the coating material to be used.
Only use other materials after prior consultation with the manufacturer or WAGNER application technology dept.

3 TECHNICAL DATA

	PlastCoat 25	**PlastCoat 35**
Voltage:	230 V ~, 50 Hz	400 V, 50 Hz V3 ~
Fuse protection:	16 A slow-blow	
Device mains cable 6 m long:	3 x 2.5 mm^2	5 x 1.5 mm^2
Motor output P_1:	2.2 kW	3.6 kW
Max. feed rate (water): Pump yellow: Pump brown: Pump green:	 10 l/min 15 l/min 20 l/min	 15 l/min 20 l/min 25 l/min
Max. operating pressure:	40 bar	
Max. grain size:	K5 mm	
Measurements L x W x H:	1200 x 520 x 660 mm	
Receptacle capacity:	60 l	
Weight:	85 kg	87 kg
Tire pressure, max.:	2 bar	
Protective system:	IP 54	
Max. sound pressure level:	77 dB (A)*	
Atomization air connection:	Rapid action coupling DN 7 mm	
Max. atomization air pressure:	10 bar	
Required volume of compressed air, min:	220 l/min	
Texture nozzle:	8 mm (standard)	
Mortar hose:	DN 27 mm, 10 m (standard)	
* Measuring point: At a distance of 1m to the side of the unit and at a height of 1.60 m above floor, reverberant floor.		

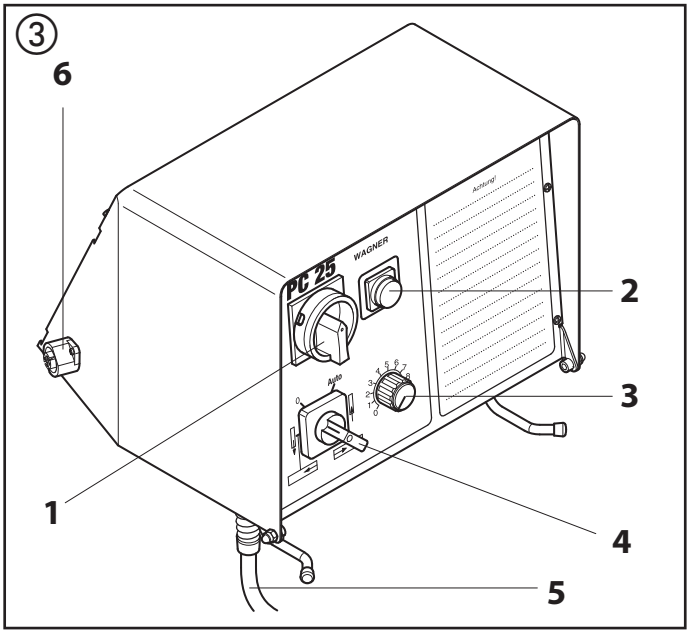
4 EQUIPMENT OVERVIEW – MORTAR SPRAYING MACHINES PLASTCOAT 25 AND 35

1 Control unit
2 Receptacle
3 Screw conveyor
4 Pump jacket – pump screw
5 Pressure gauge
6 Outlet unit
7 Compressed air connection
8 Mortar hose, assy.
9 Texture nozzle
10 Spray lance with automatic control
11 Switch sleeve, for switching the mortar spraying machine on and off using remote control
12 Spray lance without automatic control
13 Remote control switch, for switching of the mortar spraying machine on and off using remote control
14 Electric motor with transmission
15 Bar for wrapping the mains cable
16 Connection for remote control
17 Safety guard



4.1 CONTROL UNIT

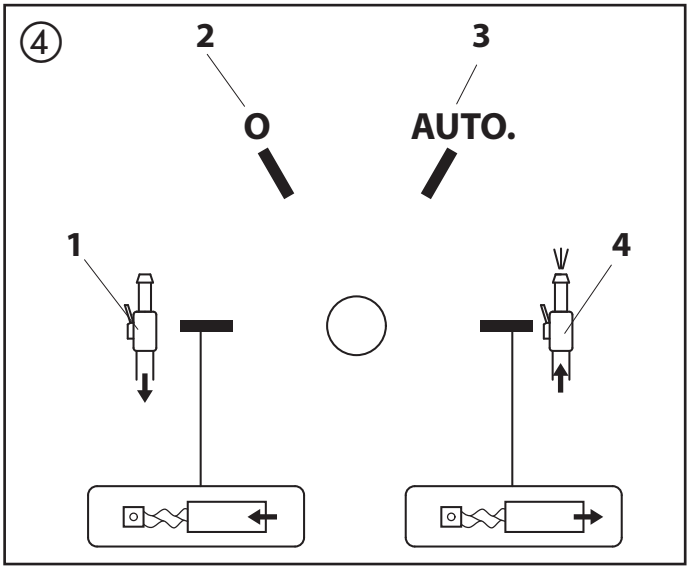
1 Master switch 0–1
2 Indicator lamp
3 Feed rate regulator 0–10
4 Changeover switch
5 Mains cable
6 Connection for remote control



The mortar spraying machine can be switched on using the master switch (1, fig. 3).
The indicator lamp (2) shows that the machine is ready for operation.
The feed rate can be continuously adjusted by means of the feed rate switch (3).

4.1.1 SYMBOLS ON THE CHANGEOVER SWITCH (fig. 4)

1 Releasing the pressure or removing the pump jacket. Pump runs in reverse direction.
2 "0" drive is switched off.
3 "AUTO" remote control using the spray lance.
4 Spraying or pulling on the pump jacket. Pump runs in the forwards direction.

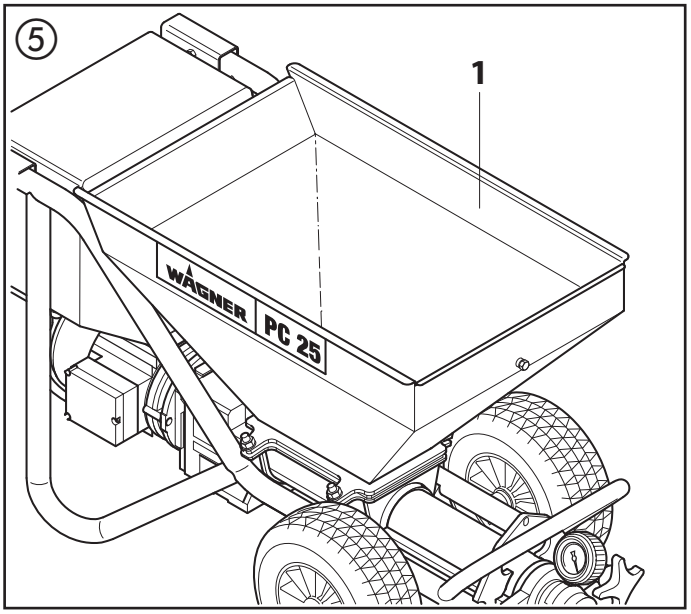


4.2 DRIVE

If overloading occurs then the mortar spraying machine switches off. Turn master switch (1, fig. 3) and changeover switch (4, fig. 3) to "0". Wait at least 10 seconds and then turn the mortar spraying machine back on.

4.3 RECEPTACLE (FIG. 5)

1 receptacle made of high-grade steel with grating.
Contents: 60 liter



Accessories for the receptacle

4.3.1 SLIDING COVER

Prevents contamination getting into the coating material. Extends the hardening time of the coating material, particularly with direct sunlight.

4.3.2 SACK MANGLE

For using coating material in sacks, a sack mangle can be placed on the sliding cover.

4.3.3 CONTAINER SUCTION SYSTEM

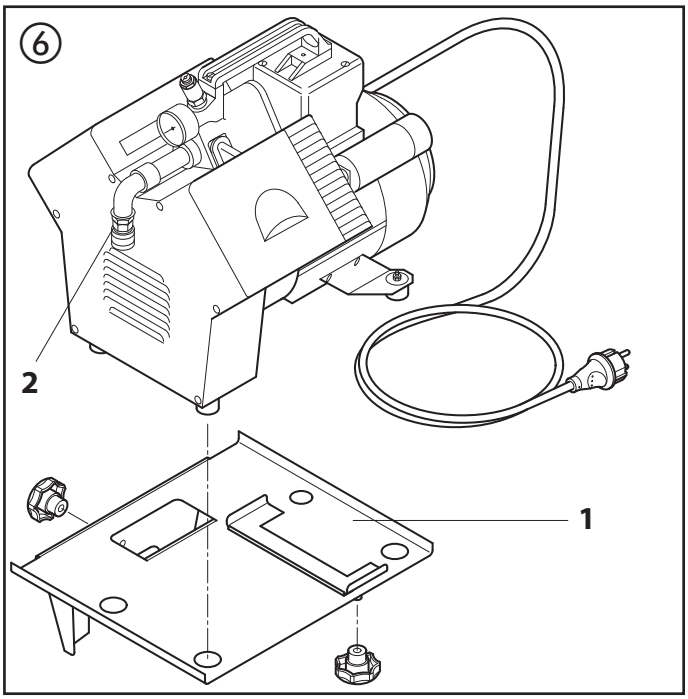
For sucking up coating material from a container, an external container can be employed instead of the receptacle.

4.4 COMPRESSOR (ACCESSORY)

V 400 suction volume 360 l/min (fig. 6)

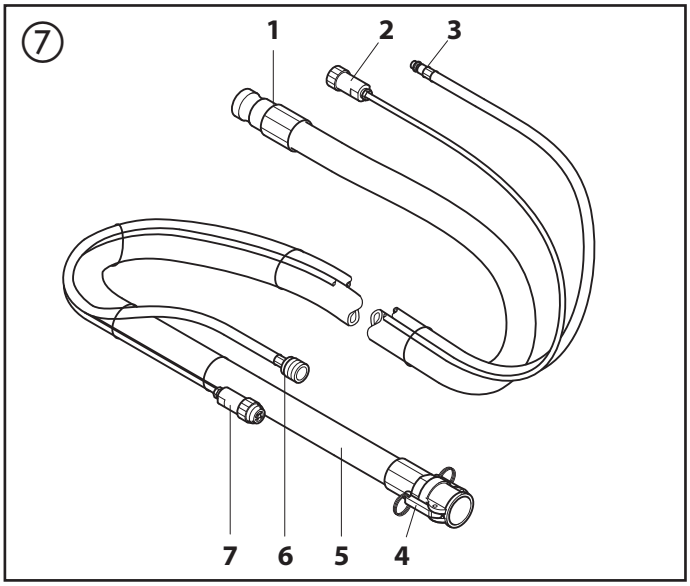
1 Compressor holder
2 Compressed air connection

Note:
Only operate the compressor according to the operating manual included.



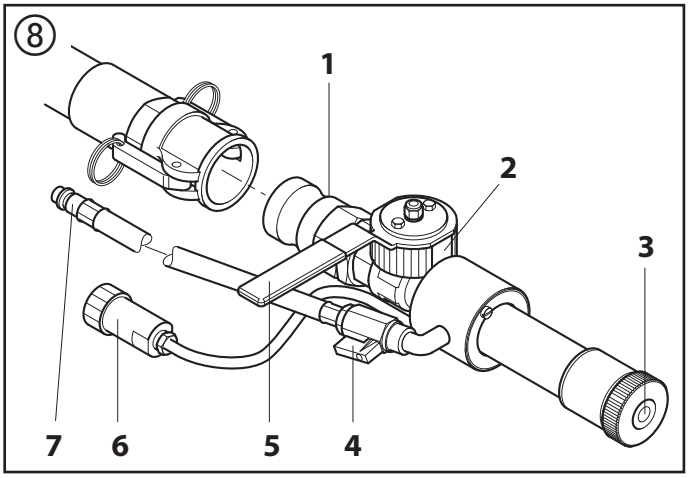
4.5 MORTAR HOSE WITH ELECTRICAL REMOTE CONTROL (FIG. 7)

1 Material connection – mortar spraying machine
2 Remote control connection – mortar spraying machine
3 Atomization air connection – compressed air supply
4 Material connection – spray lance
5 Mortar hose
6 Atomization air connection – spray lance
7 Remote control connection – spray lance or remote control switch



4.6 SPRAY LANCE WITH AUTOMATIC CONTROL (FIG. 8)

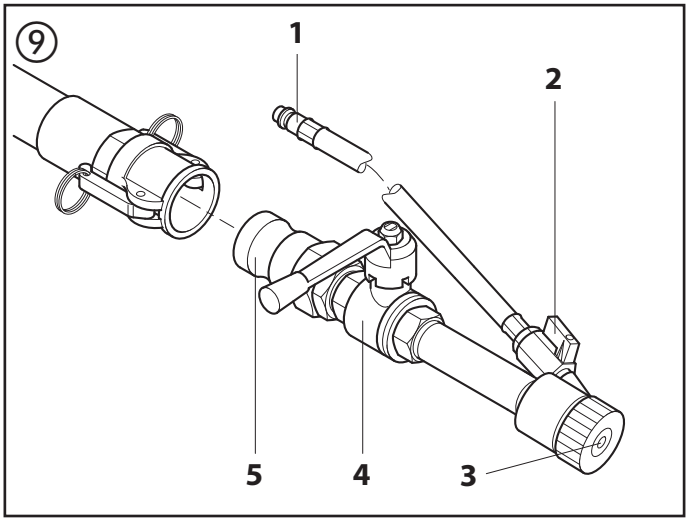
1 Material connection
2 Switch sleeve, switching the mortar spraying machine on and off using remote control
3 Texture nozzle
4 Air tap
5 Material tap
6 Remote control connection
7 Atomization air connection



Various different texture nozzles can be fitted to the spray lance, see accessories page 48, item 1.
The size of the nozzle depends on the grain size of the coating material and the required spraying pattern.

4.7 SPRAY LANCE WITHOUT AUTOMATIC CONTROL (FIG. 9)

1 Atomization air connection
2 Air tap
3 Texture nozzle
4 Material tap
5 Material connection



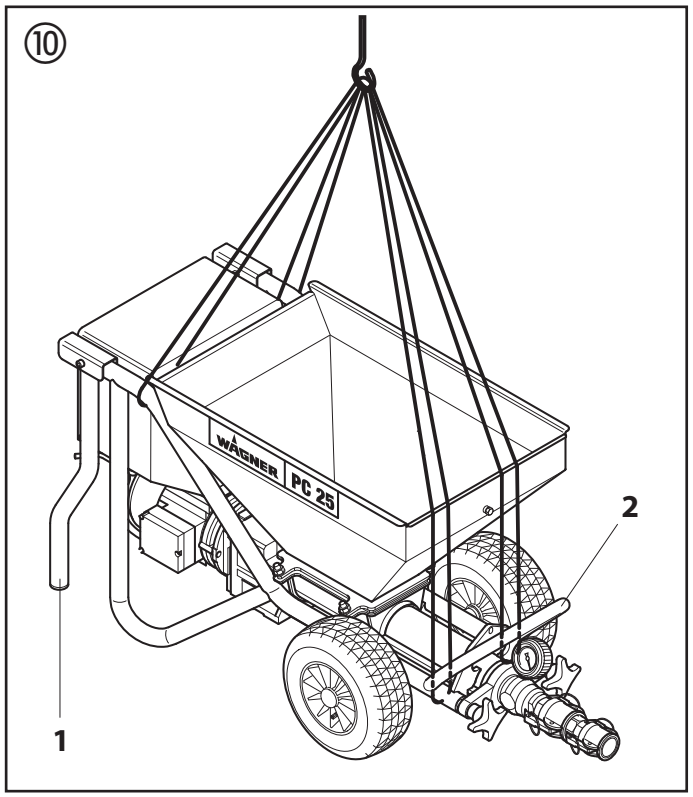
Various different texture nozzle can be fitted to the spray lance, see accessories page 48, item 1.
The size of the nozzle depends on the grain size of the coating material and the required spraying pattern.

5 TRANSPORT

- Moving the mortar spraying machine on its wheels:
  Hold the fold-out handles (1, fig. 10), lift and move.
- Carrying the mortar spraying machine:
  Hold the fold-out handles (1) and front bar (2) and lift.

5.1 TRANSPORT USING A CRANE

For attaching points for the straps or rope (not wire cable) see figure 10.



6 COATING MATERIALS EQUIPMENT TABLE

WAGNER PlastCoat 25 and PlastCoat 35

Caption:
■ up to 30 m delivery radius ● necessary accessory
✶ up to 50 m delivery radius ◗ recommended accessory
RW Stirring apparatus
T25 K Continuous mixer
ZM Compulsory mixer

	Part No.	Description					Synthetic resin based systems: KH-coating plaster/concrete contact	KH-base plastic/quarz plastic	Wood chip paint	Foam mortar coating	KH-smooth and texture filler	Quartz-containing mineral paints	KH rolling and filling plaster	KH reinforcing filler	KH groove plaster up to G 5	KH scraped rendering up to G 5	Silicate plaster up to G 5	Silicon resin plaster up to G 5
	0348 . . .	PlastCoat 25, 230 V~, 50 Hz					✶	■	✶	✶	■	✶	■	■	■	■	■	■
	0348 . . .	PlastCoat 35, 400 V, 50 Hz, V3~					✶	■	✶	✶	■	✶	✶	✶	✶	✶	✶	✶
Mortar hoses	0348 946	Mortar hose	DN 35 – 13,3 m			x piece				1	1			1	1	1	1	1
	0348 912	Mortar hose	DN 27 – 10 m			x piece	4	3	4	3	2	4	4	2	3	3	3	3
	0348 909	Mortar hose	DN 19 – 10 m			x piece	1	1	1	1		1	1	1				
	0342 255	Mortar hose	DN 19 – 2 m								◗							
Spray lances and nozzles	0348 241 0342 200	Spray lance with automatic control Spray lance without automatic control					●	●	●	●	●	●	●	●	●	●	●	●
	0348 960	Ceiling spray lance with automatic control					◗		◗		◗	◗			◗	◗	◗	◗
	0342 912	Rendering lance	200 U															
	0342 246	Application gun																
	0268 779	Texture nozzle	4					4				4						
	0348 915	Texture nozzle	5				5	5		5	5	5						
	0268 780	Texture nozzle	6				6	6	6	6	6	6	6					
	0348 916	Texture nozzle	7					7	7	7	7		7	7		7	7	7
	0268 781	Texture nozzle	8					8	8		8		8	8	8	8	8	8
	0348 917	Texture nozzle	9											9	9	9	9	9
	0268 782	Texture nozzle	10												10	10	10	10
	0342 327	Texture nozzle	12												12	12	12	12
	0268 905	Texture nozzle set	4	6	8	10									◗	◗	◗	◗
	0268 726	Rendering nozzle set	14	16	18													
Pumps	0348 315 0348 316	Pump jacket yellow (standard) Pump screw yellow (standard)					●	●	●	●	●	●	●	●	●	●	●	●
	0348 925 0348 926	Pump jacket brown (accessory) Pump screw brown (accessory)														◗		
	0348 927 0348 928	Pump jacket green, retightenable (accessory) Pump screw green (accessory)																
Accessories	0342 231	Compressor V 400, suction volume 360 l/min, 230 V~, 50 Hz					●	●	500l	●	500l	●	●	●	●	●	●	●
	0348 963	Sack mangle (Sliding cover 0348 962 necessary)									●							
	0348 907	Container suction system																
	0343 002	Continuous mixer Wagner T 25 K					RW	RW	RW	RW	RW	RW	RW	RW	RW	RW	RW	RW

Accessoires illustration, see page 99/100.

Mineral plaster systems																						
WDVS adhesive/filler	Reinforcing fibre filler	Groove plaster up to G 5	Light first coat plaster	Light texture plaster	Lime internal plaster	Cement pedestal plaster	Lime cement base plaster	Insulating plaster	Renovating plaster	Acoustic plaster	Slot wall mortar	Flame protection mortar	Mineral special scraped rendering	PCC fine/cavity filler	PCC-seal/elastic slurries	PCC renovating mortar up to G 4	Quartz-containing elastic slurries	Flameproof coatings	Roof coating	Bitumen sealing	Special applications
■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	✶	■	✶	**Test may be necessary**	✶	**Test may be necessary**	**Test may be necessary**
✶	✶	✶	■	✶	■	■	■	■	■	■	■	■	■	✶	✶	■	✶		✶		
2	2	2	2	2	1	1	1	1	2		2		3			2					
2	2	2	2	2	2	2	2	2	1	3	1	2		3	3	1	3		3		
														1	1		1		1		
◗	◗									◗											
●	●	●								●				●	●	●	●		●		
										◗									◗		
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10	10	10								10				10		10					
		12								12						12					
		◗								◗				◗	◗	◗					
				16				16	16		18	18	14								
●	●	●								●				●	●		●	**Information on request**	●	**Information on request**	**Information on request**
			●	●	●	●	●		●		●	●				●					
			◗					●					●								
●	●	●	●	●	●	●	●	●	●	500 l	●	●	●	●	●	●	●		500l		
For coating materials from the container																					
T25K	T25K	T25K	T25K	T25K	T25K	T25K	T25K	T25K	T25K	T25K	T25K	T25K	T25K	ZM	RW	ZM	RW		RW		

Only use other coating materials after consulting WAGNER application technology department.

7 PLACING INTO OPERATION

Installation location

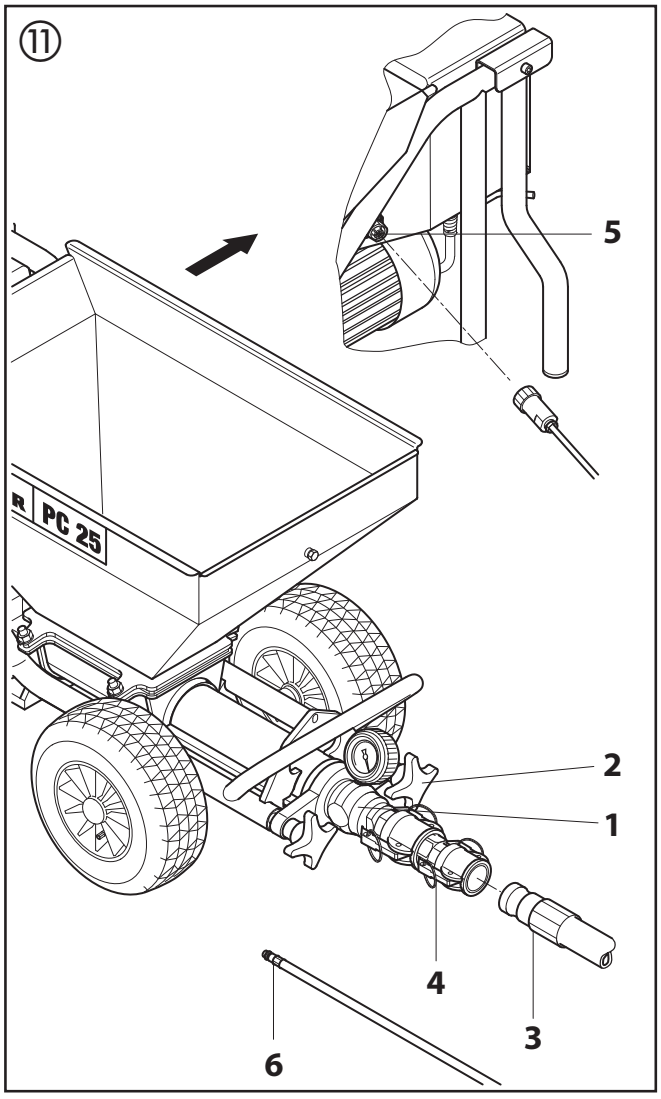
Position mortar spraying machine in a level position to prevent it from sliding away.

Compressor (accessory)

Attach compressor holder to the mortar spraying machine. Place compressor onto holder and secure with screws. Connect compressor to power supply.

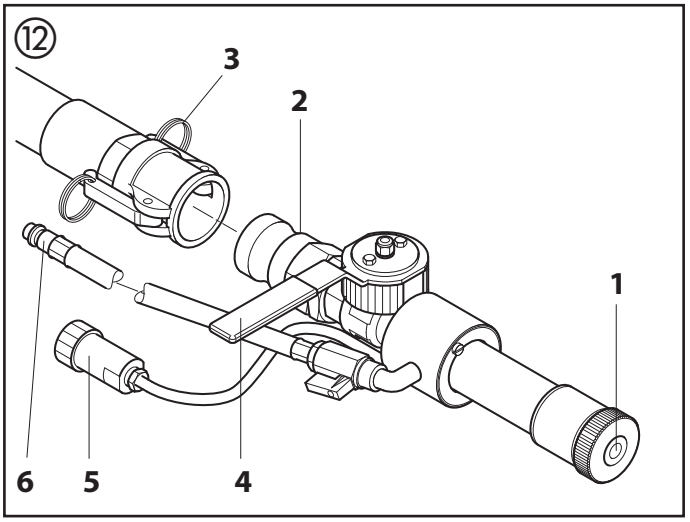
Connecting mortar hose

- Check that the outlet unit (1, fig. 11) is seated firmly. If necessary tighten star grips (2) by hand.
- Connect mortar hose (3) and secure with tension levers (4).
- Screw remote control to connection (5) on the control unit.
- Connect atomization air connection (6) on mortar hose to the compressed air supply or compressor (accessory).



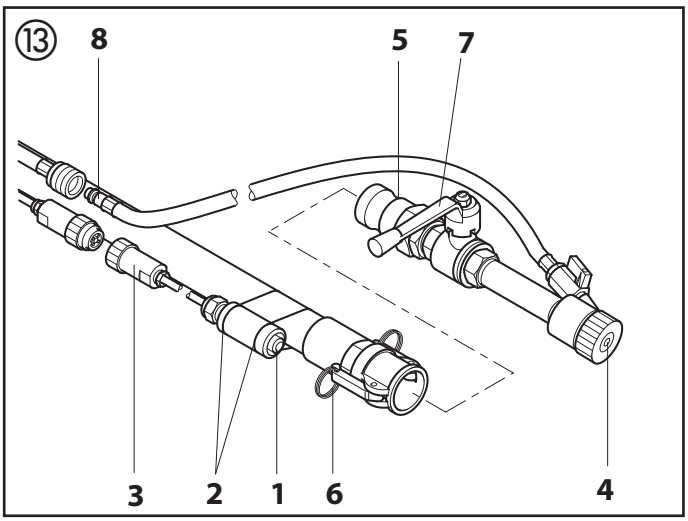
Connecting spray lance with automatic system

- Assemble texture nozzle (1, fig. 12) on the spray lance with cone in the direction of the spraying head.
  The nozzle size should be at least three times the grain size,
  e.g., grain size synthetic resin plaster –> 3 mm
  nozzle size –> 10 mm
- Connect spray lance (2) and secure with tension levers (3).
- Close material tap (4).
- Screw coupling plug (5) for remote control to the control cable of the mortar hose.
- Connect atomization air connection (6) to the air hose of the mortar hose.



Connecting spray lance without automatic system

- Fasten remote control switch (1, fig. 13) with the two O-rings (2) to the mortar hose.
- Screw coupling plug (3) for remote control on the control cable of the mortar hose.
- Assemble texture nozzle (4) on the spray lance with cone in the direction of the spraying head.
  The nozzle size should be at least three times the grain size
  e.g., grain size synthetic resin plaster –> 3 mm
  nozzle size –> 10 mm
- Connect spray lance (5) and secure with tension levers (6).
- Close material tap (7).
- Connect atomization air connection (8) to the air hose of the mortar hose.



Extension cable PlastCoat 25
The cross section of the cable must be min. 3 x 2.5 mm². Unwind extension cable completely. Make sure that the couplings and plugs are in complete working order.

Extension cable PlastCoat 35
The cross section of the cable must be min. 5 x 2.5 mm². Unwind extension cable completely. Make sure that the couplings and plugs are in complete working order.

Arrange the mains cable so that there is no danger of it being tripped over.
Protect against damage, e.g., caused by it being run over.

- Before connecting to the mains make sure that the mains voltage is in accordance with the details on the rating plate.
- Only connect to the mains supply using a special distributing point, e.g. using a site distribution system with fault current protection with INF ≤ 30 mA.
- Connect mortar spraying machine to the mains supply.

Preparing the mortar spraying machine

Only work with the safety grill inserted!

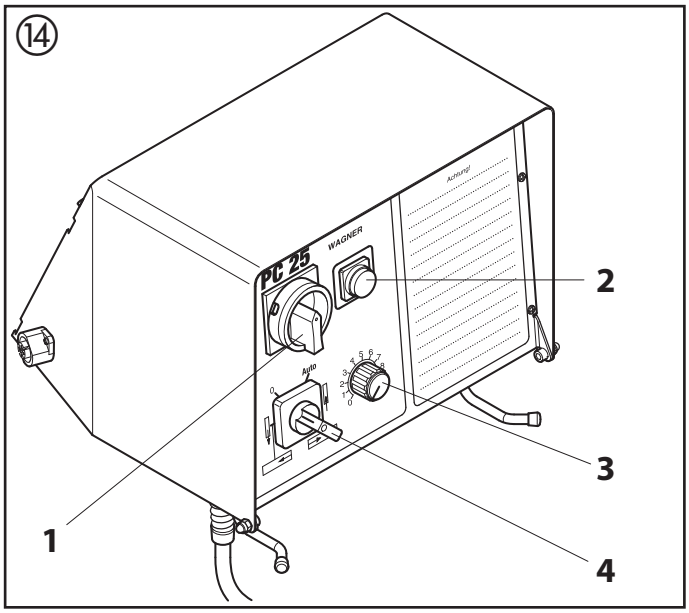
Recommended lubricant for the mortar hose

Water is not a satisfactory lubricant.
Danger of blockages!
Synthetic resin products –> synthetic resin dispersion
PCC systems –> cellulose paste

- Fill 2–3 l synthetic resin dispersion or cellulose paste into the receptacle.
- **Caution:** set changeover switch (4, fig. 14) to„0“ before turning on the master switch (1, fig. 14).

The pump is switched on, even if the feed rate regulator is at position „0“.

- Turn master switch (1, fig. 14) to„1“, the indicator lamp will show that the machine is ready for operation.
- Set feed rate regulator (3) to„5“.
- Turn changeover switch (4) to„AUTO“ (remote control using spray lance).
- Hold spray lance over an empty bucket.



Spray lance <u>with</u> automatic control

- Open material tap (3, fig. 15) on the spray lance. The mortar spraying machine will switch on.

Spray lance <u>without</u> automatic control

- Open material tap (3, fig. 16) on the spray lance. Press remote control switch (1, fig. 16). The mortar spraying machine will switch on.

Spray lance <u>with</u> automatic control

- When the synthetic resin dispersion or cellulose paste has been pumped into the mortar hose – turn off device, turn switching sleeve (1, fig. 15) by 90° in a clockwise direction as far as it will go.
- Close material tap (3, fig. 15).

Spray lance without automatic control

- When the synthetic resin dispersion or cellulose paste has been pumped into the mortar hose – turn off device with remote control switch (1, fig. 16).
- Close material tap (3, fig. 16).
- Check viscosity of the coating material.
- Fill coating material into the receptacle. With mineral coating materials only fill the receptacle to half full.

Spray lance with automatic control

- Open material tap (3, fig. 15).
- The coating material will be pumped into the mortar hose.

Spray lance without automatic control

- Open material tap (3, fig. 16).
- Turn on device with remote control switch (1, fig. 16).
- Coating material will be pumped into the mortar hose.

- Pump synthetic resin dispersion or cellulose paste from the mortar hose into a bucket.
- As soon as coating material starts coming out of the spray lance – turn off device using remote control and close material tap on the spray lance.
- Hold spray lance over the receptacle.
- Open material tap (3, fig. 15 and 16) and turn on device using remote control.
- Set the feed rate regulator (3, fig. 3, page 31) to the required feed rate.
- Turn off device using remote control and close material tap (3, fig. 15 and 16).
- Fasten mortar hose using hose holder to the frame (each connecting hose separately).

	Do not kink the mortar hose! Protect it against damage e.g., resulting from it being run over or from sharp objects.

Starting the spraying procedure

- Open air tap (2, fig. 16 and 17) and material tap (3, fig. 15 and 16) on the spray lance.
  Spray lance without automatic control
  Turn device on using remote control switch (1, fig. 16).

End of the spraying procedure

Spray lance with automatic control

- Turn switching sleeve (1, fig. 15) 90° clockwise as far as it will go.
- Wait 3–5 seconds.
- Close material tap (3, fig. 15).

	Noncompliance with the above instructions will result in additional wear of the material tap.

- Close air tap (2, fig. 15).

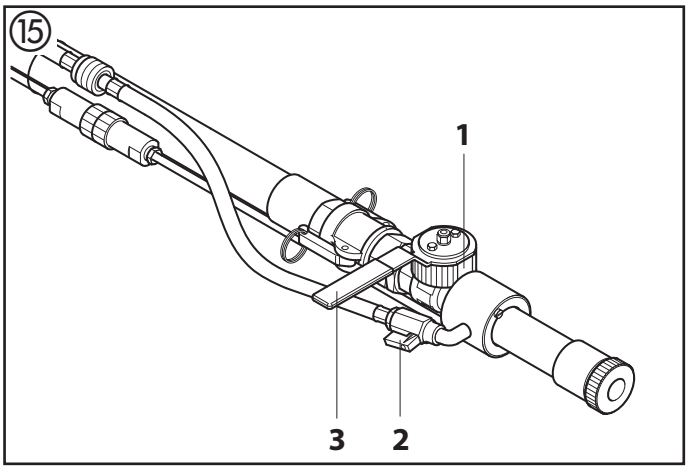
Spray lance without automatic control

- Press remote control switch (1, fig. 16) on mortarhose.
- Wait 3–5 seconds.
- Close material tap (3, fig. 16).

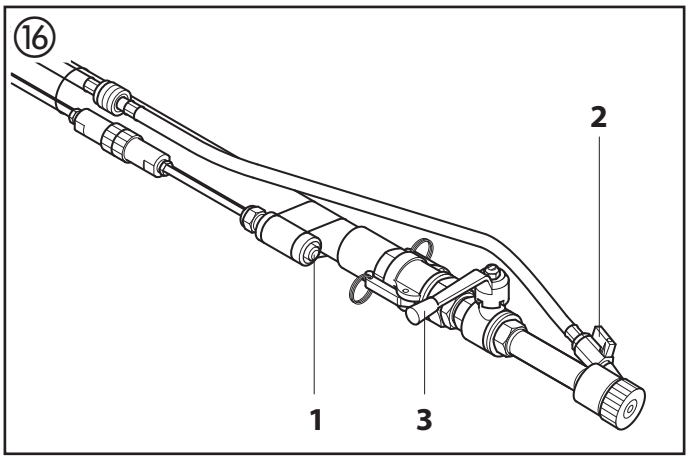
	Noncompliance with the above instructions will result in additional wear of the material tap.

- Close air tap (2, fig. 16).

Spray lance with automatic control (fig. 15)



Spray lance without automatic control (fig. 16)



8 GENERAL REQUIREMENTS FOR APPLICATION TECHNOLOGY

Spraying technique

Guide the spray lance at a uniform distance of 30 – 60 cm from the object when spraying. If you do not do this, you will not achieve a regular spray pattern. The spray pattern is dependent upon the type of material, material consistency, tip size,

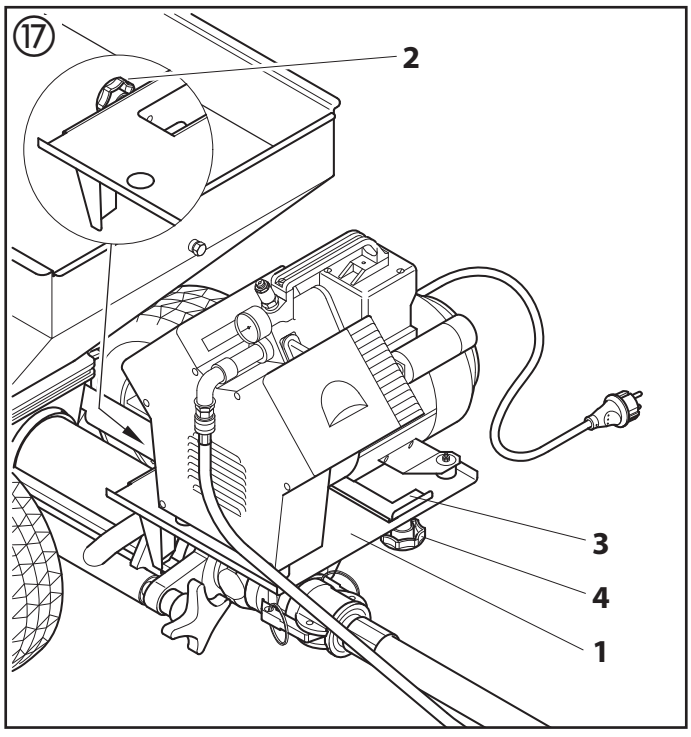
material delivery rate and air delivery rate.
fine texture –––> larger air delivery rate
coarse texture –––> low air delivery rate
Higher material
delivery rate –––> higher air delivery rate
We recommend that you test the required texture on a sample surface.
To improve the „feathering effect" in order to allow easier overlap, choose an appropriate distance between the spray lance and the object surface.
The spray margin should „feather out" to allow easier overlapping.
Considerably less spray mist is produced if the spray lance is always guided at 90° parallel to the spray surface.
Note:
Sharp-edged grains and pigments will increase wear on the pump, hose, material ball valve and tip.

9 FITTING ACCESSORIES

9.1 COMPRESSOR

V 400 suction volume 360 l/min

- Attach compressor holder (item 1, fig. 17) and secure with star grip (2).
- Place compressor onto holder. Slide retaining plate (3) over the compressor base.
- Secure the compressor with star grips (4).



9.2 SACK MANGLE

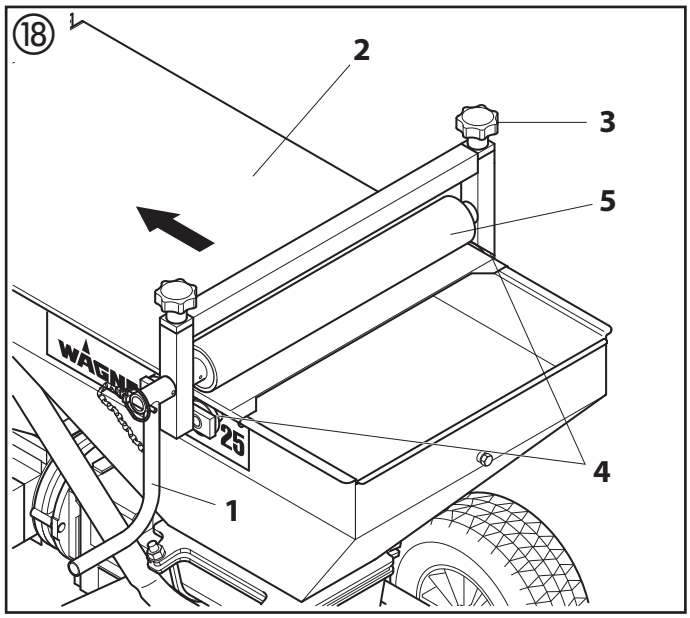
Safety note

Danger of crushing.
Do not pace hands under the roller.

Technical data
Roller length: 465 mm
Roller diameter: 66 mm
Weight: 6.7 kg

Putting sack mangle into operation

- Connect crank handle (1, fig. 18) and secure with linch pin.
- Insert sack mangle and sliding cover (2, accessory).
- Screw out star grips (3) about 2 cm.
- Place sack mangle and crank handle (1) on the sliding cover to the right from the front. Move guide rollers (4) over stop pins on the underside of the sliding cover.
- Adjust pressure force of the roller (5). Turn the star grips (3) to the right until they will go no further.
- Turn crank and move sack mangle to the rear as far as it will go.



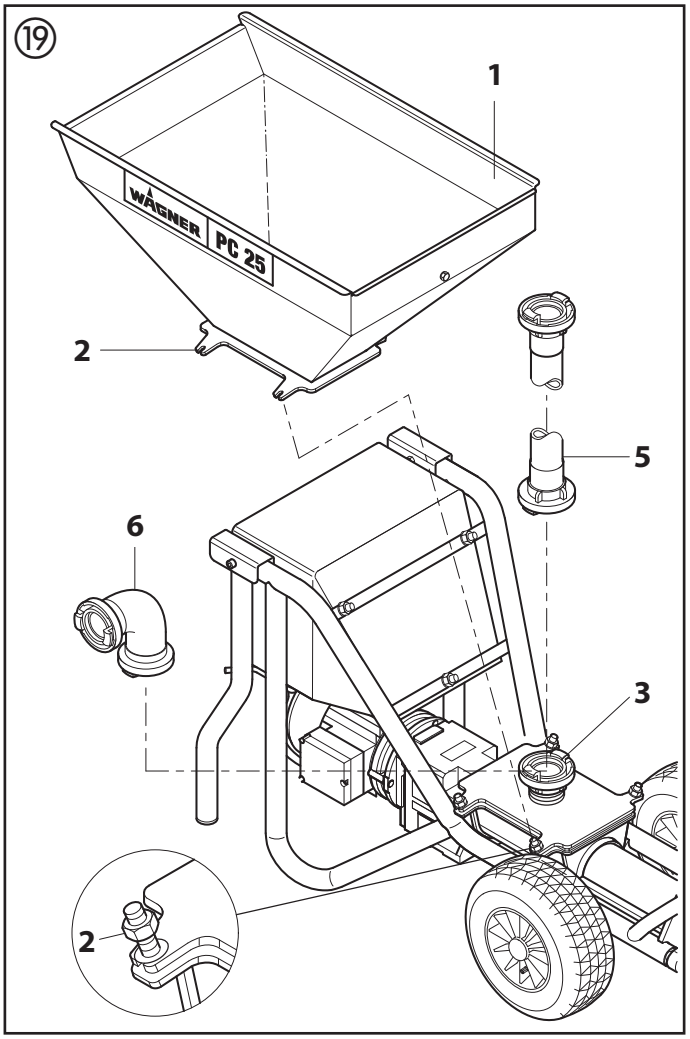
Using coating materials in sacks

- Pull sliding cover back about 15 cm.
- Place sack on the sliding cover in such a way that the top faces the front end of the sliding cover.
- Cut sack open.
- Allow the coating material to flow into the receptacle.
- Move sack mangle forwards over the sack by turning the crank handle until the guide rollers reach the stop pins.
- To ease pressing – move sack mangle to frame of sack mangle with your left hand.
- Strip remaining coating material from sack opening with a spatula.

9.3 CONTAINER SUCTION SYSTEM

- Turn off device at master switch.
- Pull out mains plug from the socket and ensure that it cannot be plugged back in unintentionally.
- Unscrew the hexagon nuts (2) on the receptacle (1, Fig. 19), remove washers.
- Remove receptacle.
- Attach container connection (3) to the base of the receptacle. Mount disks and secure with hexagon nuts (2).
- Connect suction hose (5) to container connection (3). Alternatively, connect connecting bridge (6) to the container connection (3) and connect suction hose (5) to connecting bridge.
- Fill suction hose with water and connect to the container.
- Turn on mortar spraying machine.

Note:
All connections must be sealed air tight so that a vacuum can be produced.
Place a small amount of machine lubricant onto the rubber seals of the connections in order to allow for the easy opening and closing of the connectors.



10 PLACING OUT OF OPERATION AND CLEANING

⚠	**Do not spray the motor or control unit of the mortar spraying machine with water jet, high-pressure or steam cleaning equipment. Water could penetrate the machine and cause a short-circuit.**

10.1 CLEANING THE MORTAR HOSE

- Pump until receptacle is empty.
  When operating using the container suction system, remove suction hose from the container.
  Important: Do not let the mortar spray machine run dry.
- Remove texture nozzle from spray lance and clean.

⚠	**The mortar hose must be without pressure. If necessary, turn changeover switch briefly to ← (backwards).** **Note the pressure gauge –> 0 bar.** **Wear protective goggles.**

- Disconnect the mortar hose from the outlet section.
- Insert cleaning ball in the mortar hose.
  Re-connect the mortar hose.
- Fill water into receptacle.
  When operating using the container suction system, immerse suction hose into receptacle with water.
  Turn on mortar spraying machine.
- After a few seconds the cleaning ball will come out of the spray lance.
- Repeat cleaning procedure 3–4 times, depending on the coating material used.

There is a further possibility for cleaning using the cleaning adapter.
This cleaning adapter can be connected to a water hose or tap with a claw coupling.
Place cleaning ball in the mortar hose. Couple mortar hose to the cleaning adapter and rinse through with water.

10.2 CLEANING DEVICE AND CHANGING PUMP JACKET

⚠	**Never remove the safety grill for any cleaning work!**

Disassembly

- Lubricate pump.

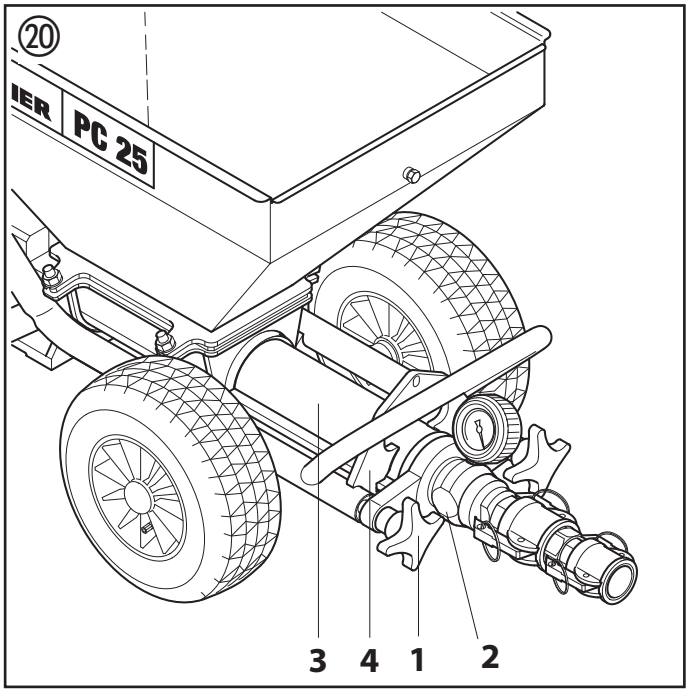
  Turn changeover switch to ⊡⋈⊏← (backwards). Spray pump antiseize or a little dishwashing liquid into the outlet unit (2, fig. 22) or place a little dishwashing liquid into the receptacle and pump through the pump.
- Turn changeover switch to „0".
- Unscrew star grips (1, fig. 20).
- Remove outlet unit (2) towards the front.
- Set feed rate to „3".
- Turn changeover switch to ⊡⋈⊏→ (forwards).

⚠	**Danger of crushing!**

- Pump jacket (3) will disconnect from pump screw.
- Set changeover switch to „0".
- Clean receptacle and receptacle lower section with a water jet.

⚠	**When operating using the container suction system, turn off device using master switch. Remove the mains plug from the socket and ensure that it cannot be replaced unintentionally.**

- Unscrew and remove container connection from the receptacle lower section.
- Clean receptacle lower section, container connection and suction hose with a water jet and, if necessary, using a suitable brush.
- Clean pump screw and pump jacket thoroughly with water.
- Clean outlet unit (2) inside using a bottle brush.
- Keep threads for the star grips clean and grease.



Pump jacket assembly
Important:
Spray pump screw and pump jacket with pump antiseize or wet with dishwashing liquid.

- Turn changeover switch to ⊡⋈⊏← (backwards).

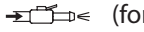
⚠	**Danger of crushing!**

- Place pump jacket (3, fig. 20) onto pump screw. Ensure that the ledge of the pump jacket (3) is properly slid into the rectangular recess of the pump trigger (4).
- Pump jacket pulls itself onto the pump screw.
- Set changeover switch to "0".
- Assemble outlet unit.

10.3 CLEANING SPRAY LANCE

- Clean texture nozzle.
- Clean air holes in the texture nozzle with a cleaning needle.
- Clean the inside of the spray lance with a bottle brush.

11 MALFUNCTION CHECKLIST

FAULT	POSSIBLE CAUSE	REMEDY
Motar spraying machine does not start	The mortar spraying machine has been overloaded.	Set master switch and changeover switch to „0“. Turn mortar spraying machine back on after about 10 sec. **Caution:** set changeover switch to„0“ before turning on master switch.
Mortar spraying machine cannot turn pump screw.	Pump screw is stuck in pump jacket. Pump was not lubricated with pump antiseize.	Set delivery rate switch to “0”. Set changeover switch to  (forward). As soon as the pump screw rotates at a constant speed, slowly set the delivery rate switch to the desired delivery rate.
Mortar spraying machine cannot be switched on/off by means of the remote control.	Remote control not on. Remote control line not connected or defect.	Set changeover switch to “AUTO”. Connect remote control, check connections, check remote control line for damage.
Mortar spraying machine builds up pressure in the mortar hose. However, no coating material comes out of the spray lance.	Coating material “blockages” in mortar hose. Motor hose not pre-rinsed with synthetic resin dispersion or cellulose paste.	Find blockage by feeling the mortar hose. Remove pressure from mortar hose set changeover switch to (backwards). Pump coating material back into receptacle. **Mortar hose must be without pressure. Observe pressure gauge –––> 0 bar. Wear protective goggles.** Disconnect mortar hose – bend the blocked area by hand. Rinse mortar hose with a water hose. When the blockage has been removed, fill the mortar hose with synthetic resin dispersion or cellulose paste. Re-connect mortar hose.
The spray jet stops while spraying, ”spluttering” occurs.	No coating material in receptacle. Pump has sucked up air. Coating material is not sliding down in the receptacle.	Fill with coating material and pump in circulation until coating material is free of bubbles. **Caution:** **Do not allow the pump to run dry. The pump will heat up, thus danger of ”blockage”. Refill with coating material.** In all cases turn off mortar spraying machine (see safety requirements) – then push down the coating material.
Coating material suddenly stops coming out while spraying.	Blockage in texture nozzle due to impurities in the coating material or too large grain size.	Turn off mortar spraying machine. Close the material tap on the spray lance. Remove texture nozzle and clean. If necessary, use larger texture nozzle. Rule of thumb: Grain size x 3 –––> Nozzle size.
No clean, even spraying pattern.	Air channels in the texture nozzle are partially blocked with coating material.	Turn off mortar spraying machine. Close material tap on spray lance. Remove texture nozzle. Clean air channels in the texture nozzle.

FAULT	POSSIBLE CAUSE	REMEDY
Pressure on the pressure gauge increases to over 40 bar.	Viscosity of the coating material too high.	Dilute the coating material.
	Mortar hose diameter too narrow.	Use a mortar hose with a larger diameter.
	Mortar hose too long.	Use shorter mortar hose.
Mortar spraying machine does not transport sufficient coating material.	Flow speed selected too low.	Set feed rate to a higher setting.
	Mortar hose diameter too narrow.	Use a mortar hose with a larger diameter.
	Pump jacket worn.	Install new pump jacket and, if necessary, new pump screw. **Caution:** Spray with pump antiseize.
	Viscosity of the coating material too high.	Dilute coating material.
	Texture nozzle too small.	Select a larger texture nozzle.

If none of the above-mentioned possible causes was the reason for malfunction, there must be a defect which will be repaired by the WAGNER after-sales service.

12 SERVICING

- Keep the threads for the star grips clean and oiled.
- Spray pump screw and pump jacket with pump antiseize.
- Geared-motor is maintenance-free.

Electrical equipment

Check lines and plug connections. Rectify faults such as loose connections, smoldered wires or dirty or damp plug connections immediately.

Work and repairs on the electrical equipment may be carried out only by a qualified electrician even if the product is accompanied with operating instructions. We are unable to assume liability for the consequences of incorrect installation.

Long-term storage

If it is intended to store the machine for a long period, it must be thoroughly cleaned and protected against corrosion beforehand.

13 SPARE PARTS LIST PLASTCOAT 25 AND 35 (SPARE PARTS ILLUSTRATION, SEE PAGE 97)

Item	Part No. PlastCoat 25	Part No. PlastCoat 35	Designation
1	0348 363	0348 363	Motor cable
2	9982 820	9982 820	Cable screw connection
3	9982 823	9982 823	Adapter
4	0348 230	----------	Transmission motor 230 V~, 50 Hz
	----------	0348 231	Transmission motor 400 V, 50 Hz, V3~
5	9900 204	9900 204	Hexagon screw M 8 x 35 DIN 931 (2)
6	9920 102	9920 102	Washer A 8,4 DIN 125
7	9900 125	9900 125	Hexagon screw M 8 x 50 DIN 933
9	0348 334	0348 334	Supporting ring
10	9972 331	9972 331	Grooved ring 32 x 50 x 10
11	0348 400	0348 400	Intermediate flange
12	9971 171	9971 171	O-Ring 90 x 3,5
14	9930 913	9930 913	Straight pin 8 x 40
15	0348 324	0348 324	Screw
16	9921 518	9921 518	Lock washer B12 DIN 127
17	0348 313	0348 313	Carrier bush
18	9922 746	9922 746	Snap ring A 45
19	0348 245	0348 245	Feed screw
21	9900 511	9900 511	Countersunk screw
22	0348 307	0348 307	Receptacle
23	9900 109	9900 109	Hexagon screw M 8 x 25 DIN 933
24	0348 396	----------	Type plate PlastCoat 25
	----------	0348 397	Type plate PlastCoat 35
25	9910 107	9910 107	Hexagon nut M8 DIN 934
26	2311 356	2311 356	Grating
27	0348 306	0348 306	Receptacle lower part
30	9910 208	9910 208	Hexagon nut M 8 DIN 985
31	9900 118	9900 118	Hexagon screw M 8 x 30 DIN 933

Item	Part No. PlastCoat 25	Part No. PlastCoat 35	Designation
32	0348 316	0348 316	Pump screw yellow W 10/3 (standard)
33	0348 315	0348 315	Pump jacket yellow W 10/3 (standard)
34	9990 368	9990 368	Star grip M 16
35	0342 321	0342 321	Adapter fix-nipple V 35-M 27
36	0348 233	0348 233	Outlet unit
37	9990 618	9990 618	Coupling
38	9970 109	9970 109	Sealing ring
39	9991 946	9991 946	Pressure gauge
40	9991 947	9991 947	Protective cap
41	0348 349	0348 349	Wheel
42	9994 902	9994 902	Wheel cap
43	0348 419	0348 419	Trolley frame
44	9900 317	9900 317	Cheese head screw M 8 x 50 DIN 912
45	9990 863	9990 863	Pipe end cap
46	0348 318	0348 318	Drawbar tube right
47	9920 103	9920 103	Washer A 6,4 DIN 125
48	9910 204	9910 204	Hexagon nut M 6 DIN 985
49	0348 347	0348 347	Drawbar pipe left
50	0348 422	----------	Device mains connection H07 RN-F3G2,5 – 6 m
	----------	0348 424	Device mains connection H07 RN-F5G1,5 – 6 m
51	9982 822	9982 822	Cable screw connection
52	9951 063	9951 063	Hexagon nut
53	9951 078	9951 078	Hexagon nut

14 SPARE PARTS LIST – SPRAY LANCE WITH AUTOMATIC CONTROL
(SPARE PARTS ILLUSTRATION, SEE PAGE 98)

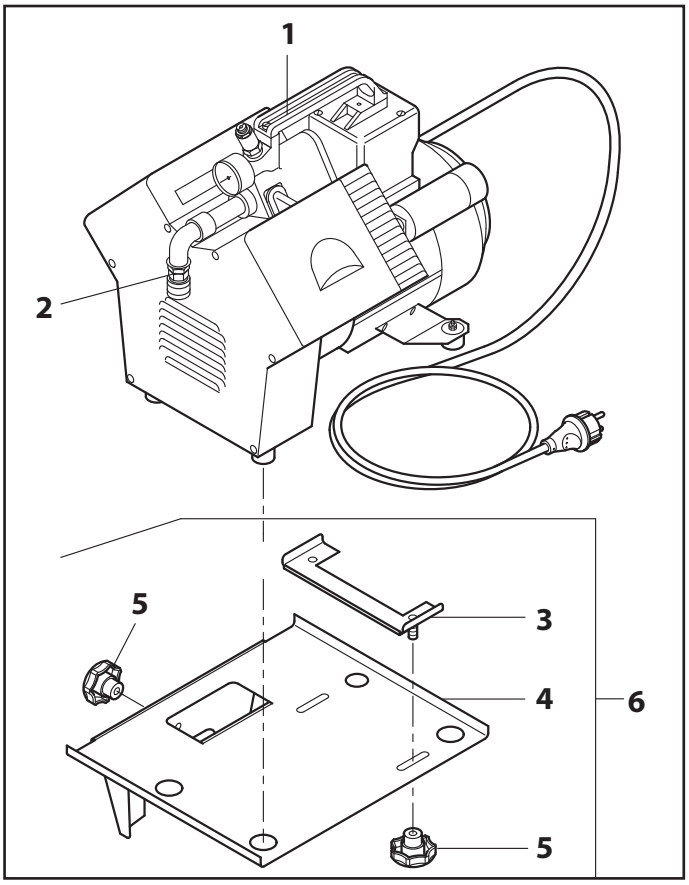
ITEM	PART NO. SPRAY LANCE 100 MM LONG	PART NO. SPRAY LANCE (CEILING SPRAY LANCE) 800 MM LANG	DESIGNATION
	0348 241	0348 960	Spray lance with automatic control
	0348 904	0348 904	Extension kit 500 mm long (material pipe and air pipe)
	0348 923	----------	Extension kit 800 mm long (material pipe and air pipe)
1	9910 208	9910 208	Hexagon nut M8 DIN 985
2	9920 102	9920 102	Washer 8.4 DIN 433
3	0348 243	0348 243	Lever
4	3051 679	3051 679	O-ring 35 x 2
5	0348 354	----------	Air pipe 100 mm long
	0348 921	0348 921	Air pipe 800 mm long
	0348 942	0348 942	Air pipe 500 mm long
6	0348 355	0348 355	Nozzle head
7	0268 779	0268 779	Texture nozzle 4
	0348 915	0348 915	Texture nozzle 5
	0268 780	0268 780	Texture nozzle 6
	0348 916	0348 916	Texture nozzle 7
	0268 781	0268 781	Texture nozzle 8 (standard)
	0348 917	0348 917	Texture nozzle 9
	0268 782	0268 782	Texture nozzle 10
	0342 327	0342 327	Texture nozzle 12
8	0342 350	0342 350	Sealing washer
9	0342 351	0342 351	Union nut
10	0348 346	----------	Material pipe 100 mm long
	0348 922	0348 922	Material pipe 800 mm long
	0348 943	0348 943	Material pipe 500 mm long
11	9902 309	9902 309	Pan head tapping screw 4.2 x 16
12	0348 460	0348 460	Cover
13	0348 216	0348 216	Cable
14	0348 244	0348 244	Connection sleeve
15	3105 540	3105 540	O-ring 26 x 2
16	0348 461	0348 461	Stop
17	9920 104	9920 104	Washer 4.3
18	0268 338	0268 338	Ball tap
19	9983 237	9983 237	Double nipple 3/4 in – 1 in
	9983 238	9983 238	Double nipple 3/4 in – round thread 32 x 1/8 in
20	0342 313	0342 313	Fix nipple connection V 27*
21	9991 112	9991 112	Ball tap*
22	0268 604	0268 604	Air hose*
			*Loctite 222

15 SPARE PARTS LIST – SPRAY LANCE WITHOUT AUTOMATIC CONTROL
(SPARE PARTS ILLUSTRATION, SEE PAGE 98)

ITEM	PART NO. SPRAY LANCE 100 MM LONG	DESIGNATION
	0342 200	Spray lance without automatic control
1	0268 779	Texture nozzle 4
	0348 915	Texture nozzle 5
	0268 780	Texture nozzle 6
	0348 916	Texture nozzle 7
	0268 781	Texture nozzle 8 (standard)
	0348 917	Texture nozzle 9
	0268 782	Texture nozzle 10
	0342 327	Texture nozzle 12
2	0342 350	Sealing washer
3	0342 351	Union nut
4	0268 604	Air hose*
5	9991 112	Ball tap*
6	0268 470	Nozzle head
7	0342 469	Material pipe*
8	9991 111	Ball tap
9	9983 237	Double nipple 3/4 in – 1 in
	9983 238	Double nipple 3/4 in – round thread 32 x 1/8 in
10	0342 313	Fix nipple connection V 27 *
		* Loctite 222

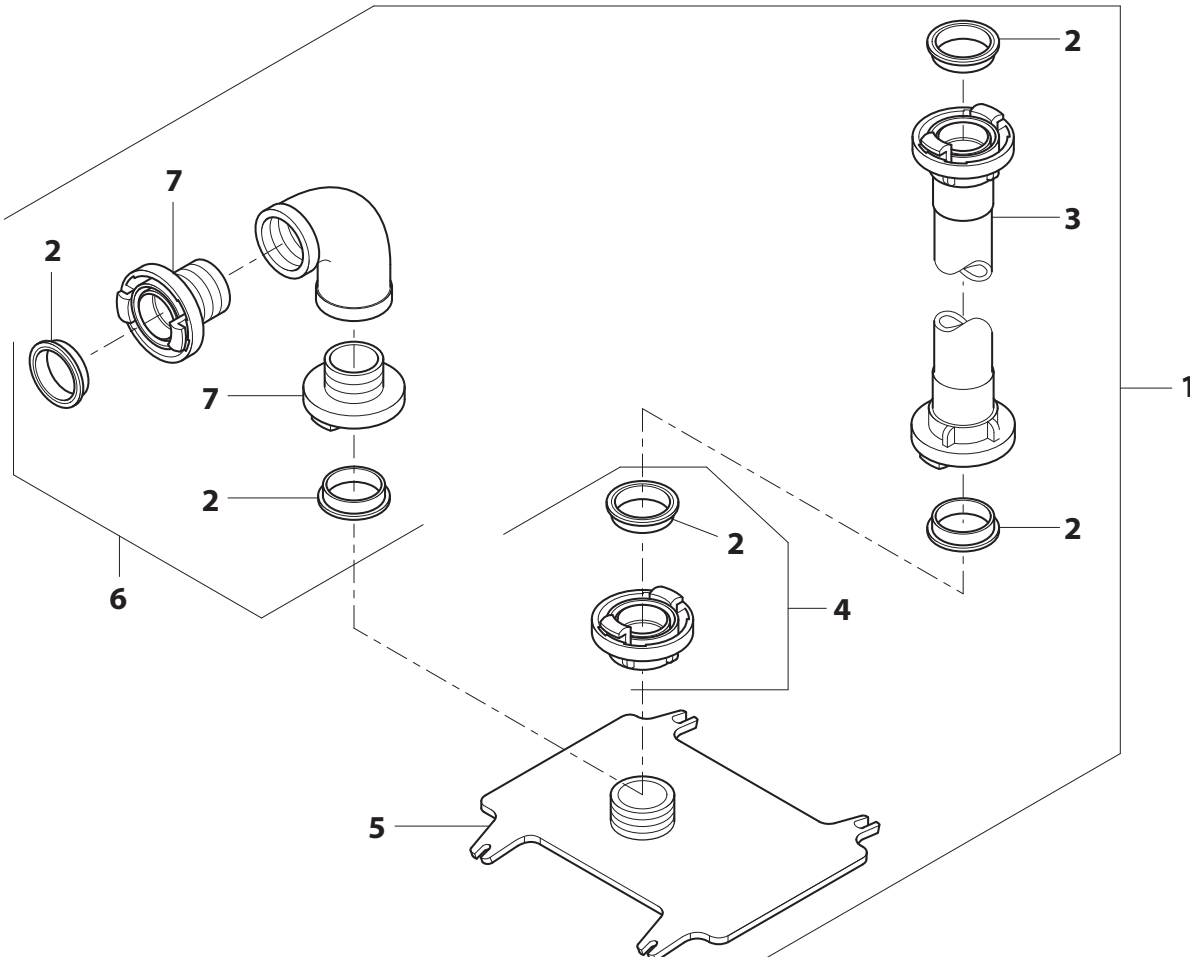
16 SPARE PARTS LIST – COMPRESSOR V 400

ITEM	PART NO.	DESIGNATION
1	0342 231	Compressor V 400, 230 V~, 50 Hz suction volume 360 l/min
2	9992 823	Rapid action coupling
3	0348 452	Retaining plate
4	0348 442	Compressor holder
5	9990 373	Star grip M 8
6	0348 957	Compressor holder



17 SPARE PARTS LIST – CONTAINER SUCTION SYSTEM

ITEM	PART NO.	DESIGNATION
1	0348 907	Container suction system
2	9971 529	Seal
3	0342 205	Suction hose
4	0097 085	Coupling
5	0348 361	Connecting plate
6	0348 947	Connecting bridge
7	0097 105	Coupling



18 ACCESSORIES PLASTCOAT 25 AND 35

(ACCESSORIES ILLUSTRATION, SEE PAGE 99/100)

ITEM	PART NO.	DESIGNATION
1	0268 779	Texture nozzle 4
	0348 915	Texture nozzle 5
	0268 780	Texture nozzle 6
	0348 916	Texture nozzle 7
	0268 781	Texture nozzle 8 (standard)
	0348 917	Texture nozzle 9
	0268 782	Texture nozzle 10
	0342 327	Texture nozzle 12
	0268 905	Texture nozzle 4, 6, 8, 10
2	0342 916	Cleaning needle
3	0342 330	Cleaning ball for DN 19 mm
	0342 331	Cleaning ball for DN 27 mm
	0342 332	Cleaning ball for DN 35 mm
4	0342 329	Bottle brush for cleaning the inside of the outlet unit and spray lance
5	9992 824	Pump antiseize 500 ml
6	0342 215	Hose holder
7	0342 241	Cleaning adapter M 27 – GK
	0348 948	Cleaning adapter M 35 – GK
8	0348 920	Adapter fix-nipple V 27 – M 35
	0342 321	Adapter fix-nipple V 35 – M 27
9	0348 946	Mortar hose DN 35 – 13.3 m, connection V 35 – M 35
	0348 912	Mortar hose DN 27 – 10 m, connection V 27 – M 27
	0348 930	Mortar hose DN 19 – 20 m, connection V 27 – round thread 32 x 1/8 in
	0348 909	Mortar hose DN 19 – 10 m, connection V 27 – round thread 32 x 1/8 in
	0342 255	Mortar hose DN 19 – 2 m, connection V 27 – round thread 32 x 1/8 in
10	9952 672	Plug
11	0342 314	Seal fix-coupling M 27
	9971 531	Seal fix-coupling M 35
12	9952 673	Coupling plug
13	0268 216	Pressure switch for remote control of spray lance without automatic control

ITEM	PART NO.	DESIGNATION
14	9983 238	Double nipple 3/4 in – round thread 32 x 1/8 in
15	0342 200	Spray lance 100 mm long without automatic control
16	0348 241	Spray lance 100 mm long with automatic control
17	0348 961	Angled spraying head 70° for spray lance with automatic control
18	0348 904	Extension kit 500 mm long (material pipe and air pipe) for spray lance with automatic control
	0348 923	Extension kit 800 mm (material pipe and air pipe) for spray lance with automatic control
19	0348 960	Spray lance (ceiling spray lance) 800 mm long with automatic control
20	0342 285	Double spray lance 400 mm long with automatic control
21	0342 912	Rendering lance 200 U
22	0268 726	Rendering nozzle set 14, 16, 18
23	0342 240	Texture spraying head for application gun
24	0342 246	Application gun, connection V 27 for the application of heat insulation composite system adhesive
25	0342 231	Compressor V 400, 230 V AC, 50Hz,suction volume 360 l/min without automatic switch-off
	0342 906	Compressor V 400, 230 V~, 50 Hz, suction volume 360 l/min with automatic switch-off
26	0348 957	Compressor holder V 400
29	0348 316	Pump screw yellow (standard)
	0348 926	Pump screw brown
	0348 928	Pump screw green
30	0348 315	Pump jacket yellow (standard)
	0348 925	Pump jacket brown
31	0348 927	Pump jacket green, retightenable
32	0348 907	Container suction system
33	0348 962	Sliding cover for receptacle
34	0348 963	Sack mangle
35	0348 958	Accessory box with various accessories

Plast Coat 25 · 35

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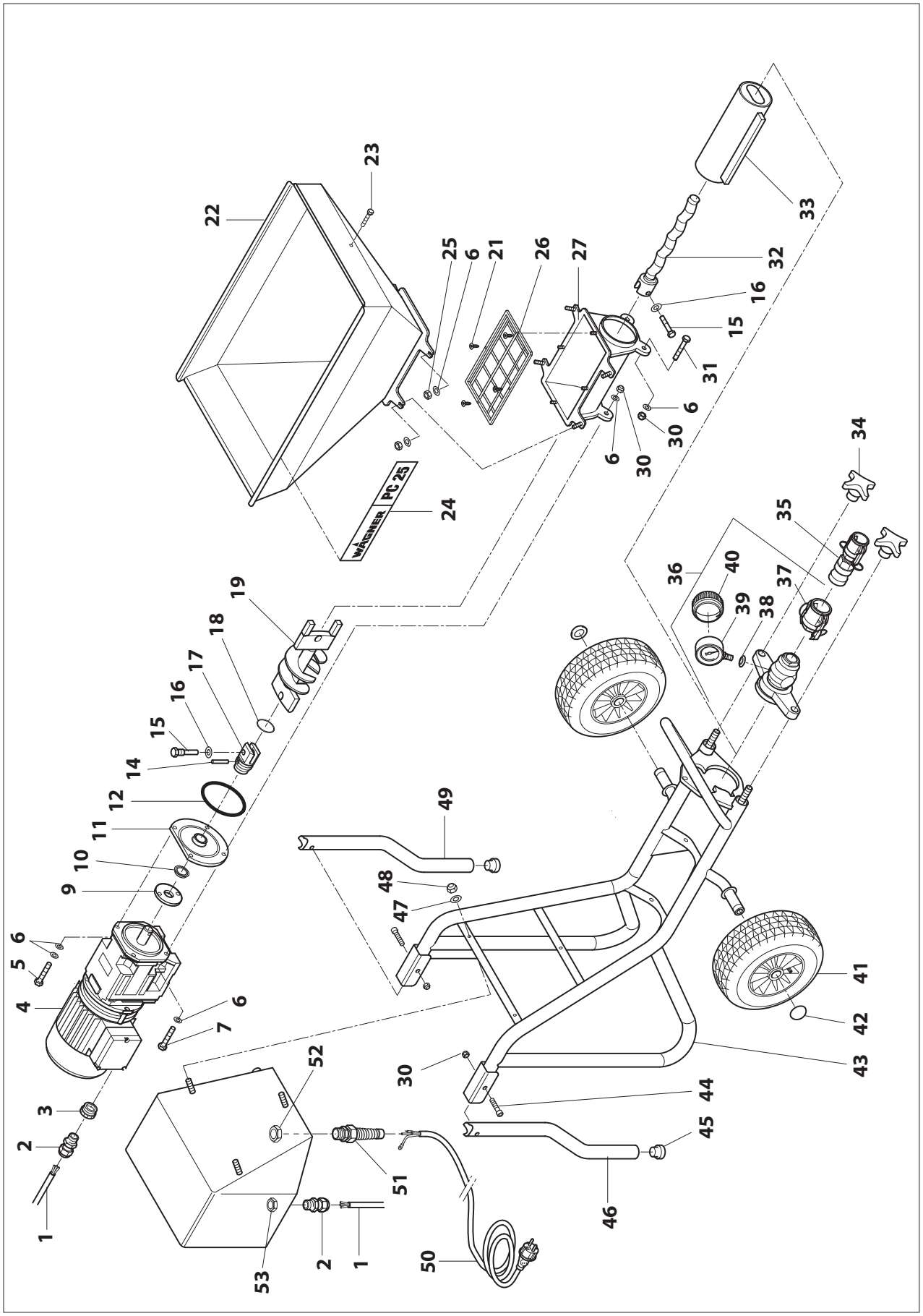
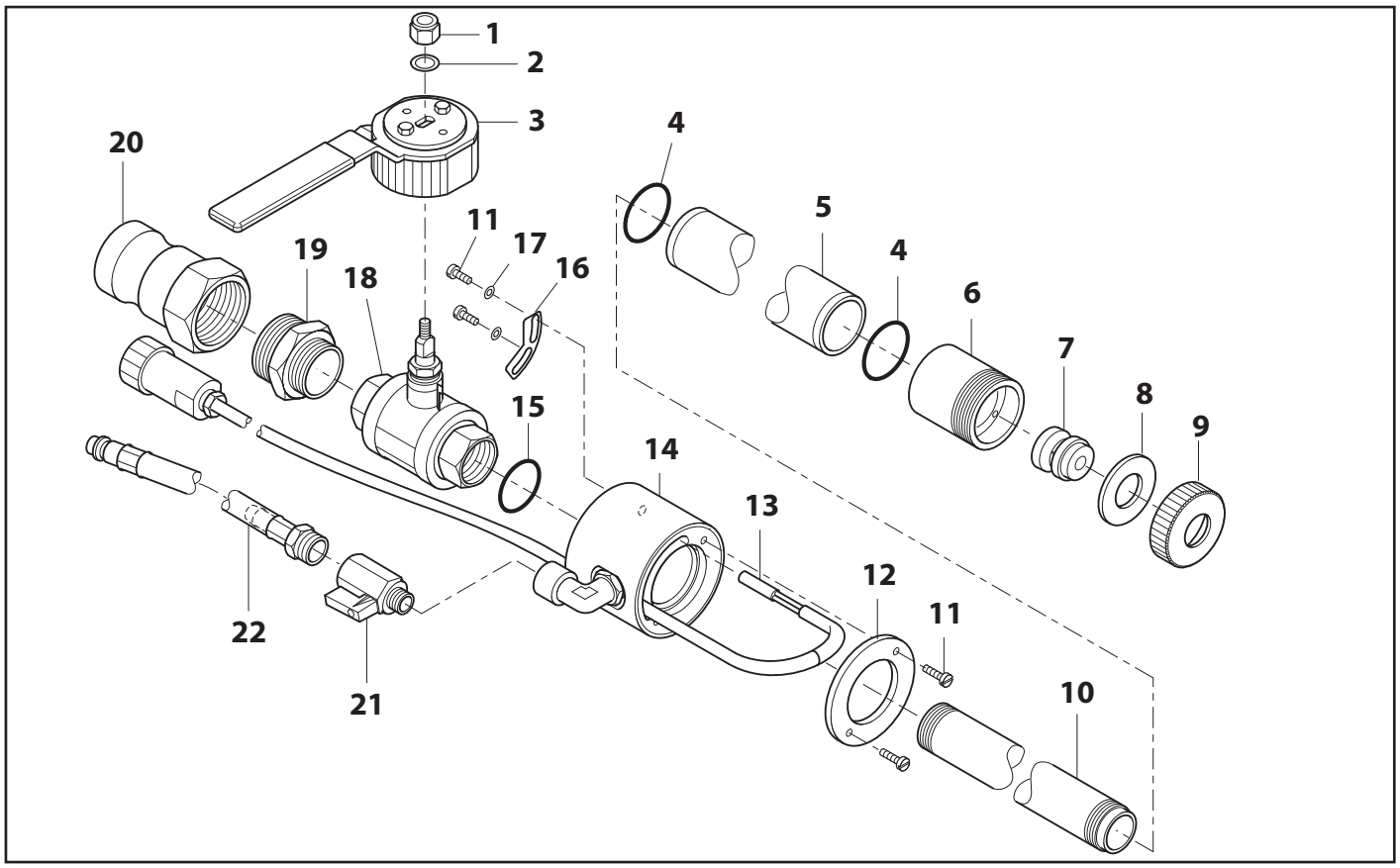
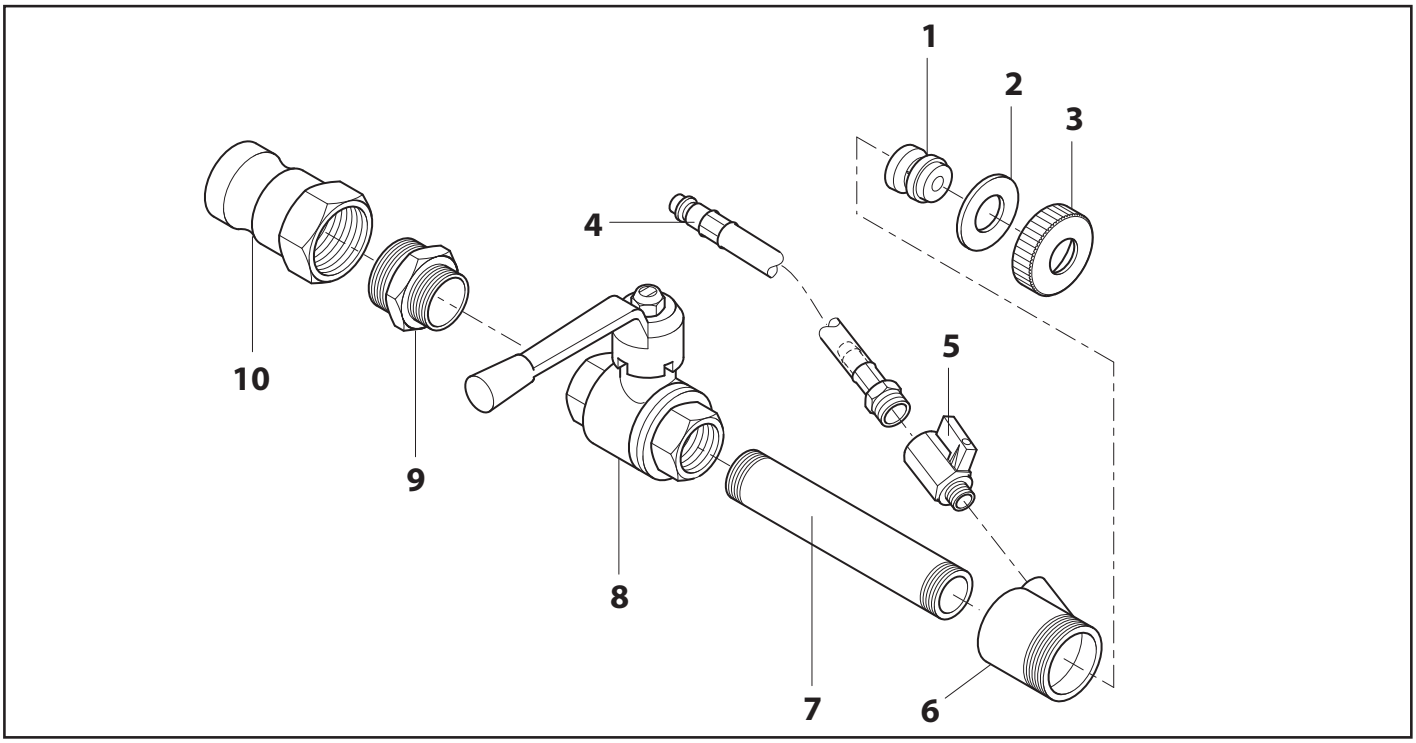
D	**Ersatzteilbild**	**GB**	**Spare parts illustration**
F	**Eclaté**	**NL**	**Afbeelding onderdelen**



D Ersatzteilbild Spritzlanze mit Automatik
GB Spare parts illustration – Spray lance with automatic control
F Eclaté lance de projection avec commande autom.
NL Afbeelding onderdelen spuitlans met automaat

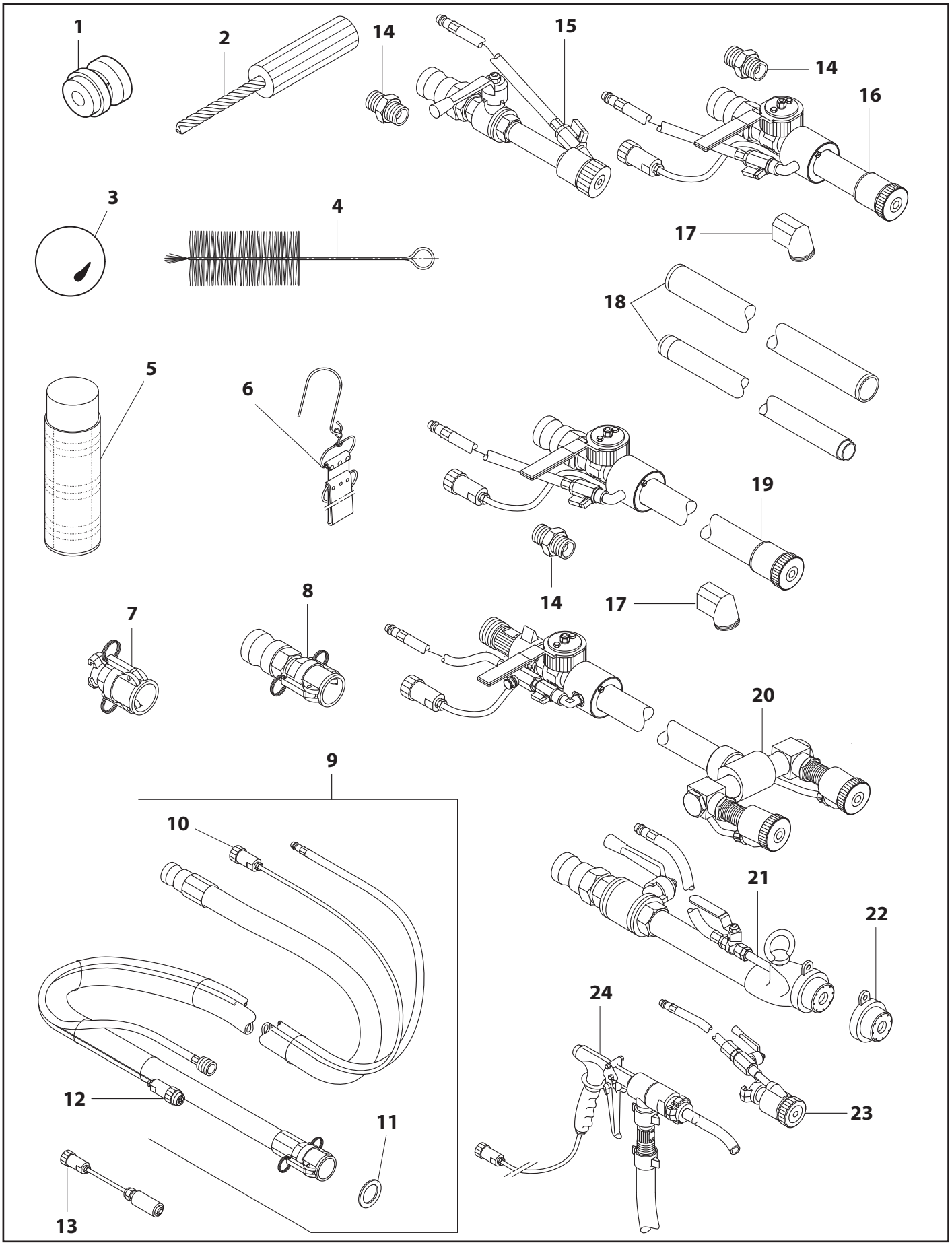


D Ersatzteilbild Spritzlanze ohne Automatik
GB Spare parts illustration – Spray lance without automatic control
F Eclaté lance de projection sans commande autom.
NL Afbeelding onderdelen spuitlans zonder automaat

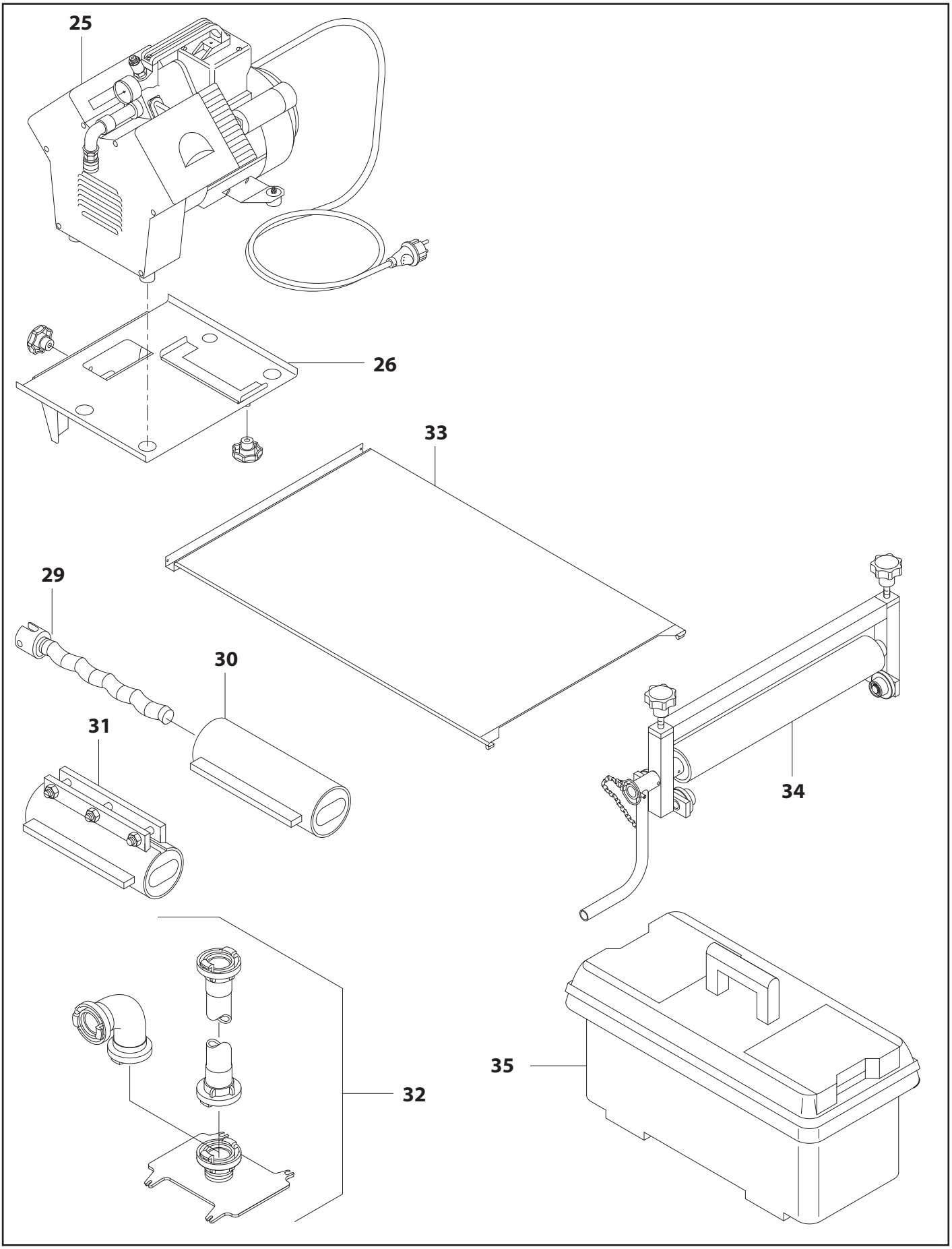


WAGNER

D Zubehörbild
GB Accessories illustration
F Illustration des accessoires
NL Afbeelding met toebehoren



D **Zubehörbild**
GB **Accessories illustration**
F **Illustration des accessoires**
NL **Afbeelding met toebehoren**



TESTING OF THE UNIT

For safety reasons, we would recommend having the device checked by an expert as required but at least every 12 months to ensure that it can continue to operate safely.
In the case of unused devices, the check can be postponed until they are next started up.
All (potentially deviating) national inspection and maintenance regulations must also be observed.
If you have any questions, please contact the customer service team at Wagner.

NOTE ON DISPOSAL

In observance of the European Directive 2002/96/EC on waste electrical and electronic equipment and implementation in accordance with national law, this product is not to be disposed of together with household waste material but must be recycled in an environmentally friendly way!

Wagner or one of our dealers will take back your used Wagner waste electrical or electronic equipment and will dispose of it for you in an environmentally friendly way. Please ask your local Wagner service centre or dealer for details or contact us direct.

IMPORTANT NOTES ON PRODUCT LIABILITY

As a result of an EC regulation being effective as from January 1, 1990, the manufacturer shall only be liable for his product if all parts come from him or are released by him, and if the devices are properly mounted and operated. If the user applies outside accessories and spare parts, the manufacturer´s liability can fully or partially be inapplicable; in extreme cases usage of the entire device can be prohibited by the competent authorities (employer´s liability insurance association and factory inspectorate division)
Only the usage of original WAGNER accessories and spare parts guarantees that all safety regulations are observed.

GUARANTEE DECLARATION

(Status 01.02.2009)

1. Scope of guarantee

All Wagner professional colour application devices (hereafter referred to as products) are carefully inspected, tested and are subject to strict checks under Wagner quality assurance. Wagner exclusively issues extended guarantees to commercial or professional users (hereafter referred to as "customer") who have purchased the product in an authorised specialist shop, and which relate to the products listed for that customer on the Internet under www.wagner-group.com/profi-guarantee.
The buyer's claim for liability for defects from the purchase agreement with the seller as well as statutory rights are not impaired by this guarantee.
We provide a guarantee in that we decide whether to replace or repair the product or individual parts, or take the device back and reimburse the purchase price. The costs for materials and working hours are our responsibility. Replaced products or parts become our property.

2. Guarantee period and registration

The guarantee period amounts to 36 months. For industrial use or equal wear, such as shift operations in particular, or in the event of rentals it amounts to 12 months.
Systems driven by petrol or air are also guaranteed for a 12 month period.
The guarantee period begins with the day of delivery by the authorised specialist shop. The date on the original purchase document is authoritative.
For all products bought in authorised specialist shops from 01.02.2009 the guarantee period is extended to 24 months providing the buyer of these devices registers in accordance with the following conditions within 4 weeks of the day of delivery by the authorised specialist shop.
Registration can be completed on the Internet under www.wagner-group.com/profi-guarantee.
The guarantee certificate is valid as confirmation, as is the original purchase document that carries the date of the purchase. Registration is only possible if the buyer is in agreement with having the data being stored that is entered during registration.
When services are carried out under guarantee the guarantee period for the product is neither extended nor renewed.
Once the guarantee period has expired, claims made against the guarantee or from the guarantee can no longer be enforced.

3. Handling

If defects can be seen in the materials, processing or performance of the device during the guarantee period, guarantee claims must be made immediately, or at the latest within a period of 2 weeks.
The authorised specialist shop that delivered the device is entitled to accept guarantee claims. Guarantee claims may also be made to the service centres named in our operating instructions. The product has to be sent without charge or presented together with the original purchase document that includes details of the purchase date and the name of the product. In order to claim for an extension to the guarantee, the guarantee certificate must be included.
The costs as well as the risk of loss or damage to the product in transit or by the centre that accepts the guarantee claims or who delivers the repaired product, are the responsibility of the customer.

4. Exclusion of guarantee

Guarantee claims cannot be considered
- for parts that are subject to wear and tear due to use or other natural wear and tear, as well as defects in the product that are a result of natural wear and tear, or wear and tear due to use. This includes in particular cables, valves, packaging, jets, cylinders, pistons, means-carrying housing components, filters, pipes, seals, rotors, stators, etc. Damage due to wear and tear that is caused in particular by sanded coating materials, such as dispersions, plaster, putty, adhesives, glazes, quartz foundation.
- in the event of errors in devices that are due to non-compliance with the operating instructions, unsuitable or unprofessional use, incorrect assembly and/or commissioning by the buyer or by a third party, or utilisation other than is intended, abnormal ambient conditions, unsuitable coating materials, unsuitable operating conditions, operation with the incorrect mains voltage supply/frequency, over-operation or defective servicing or care and/or cleaning.
- for errors in the device that have been caused by using accessory parts, additional components or spare parts that are not original Wagner parts.
- for products to which modifications or additions have been carried out.
- for products where the serial number has been removed or is illegible
- for products to which attempts at repairs have been carried out by unauthorised persons.
- for products with slight deviations from the target properties, which are negligible with regard to the value and usability of the device.
- for products that have been partially or fully taken apart.

5. Additional regulations.

The above guarantees apply exclusively to products that have been bought by authorised specialist shops in the EU, CIS, Australia and are used within the reference country.
If the check shows that the case is not a guarantee case, repairs are carried out at the expense of the buyer.
The above regulations manage the legal relationship to us concludingly. Additional claims, in particular for damages and losses of any type, which occur as a result of the product or its use, are excluded from the product liability act except with regard to the area of application.
Claims for liability for defects to the specialist trader remain unaffected.
German law applies to this guarantee. The contractual language is German. In the event that the meaning of the German and a foreign text of this guarantee deviate from one another, the meaning of the German text has priority.

J. Wagner GmbH
Division Professional Finishing
Otto Lilienthal Strasse 18
88677 Markdorf
Federal Republic of Germany

Subject to modifications · Printed in Germany

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J. Wagner GmbH Otto Lilienthal-Str.18 D-88677 Markdorf

D	GB	F	NL
CE Konformitätserklärung	CE Declaration of conformity	CE Déclaration de conformité	CE Konformiteitsverklaring
Hiermit erklären wir, daß die Bauart von Mörtelspritzmaschine	Herewith we declare that the supplied version of Mortar spraying machine	Par la présente, nous déclarons, que le type de Machine à projeter le mortier	hiermede verklaren wij, dat de in de handel gebrachte machine Mortelspuitmachine

WAGNER PC-25 1~ 230V, 50Hz / WAGNER PC-35 3~ 400V, 50Hz

folgenden einschlägigen Bestimmungen entspricht:	complies with the following provisons applying to it:	correspond aux dispositions pertinentes suivantes:	voldoet aan de eisen van de in het vervolg genoemde bepalingen:
2006/42 EG, 2004/108 EG,	**2006/42 EC, 2004/108 EC,**	**2006/42 CE, 2004/108 CE,**	**2006/42 EG, 2004/108 EG,**
Angewendete harmonisierte Normen, insbesondere:	Applied harmonized standards, in particular:	Normes harmonisée utilisées, notamment:	Gebruikte geharmoniseerde normen, in het bijzondere:

EN ISO 12100-1/-2, EN 12001, EN 60204-1, EN 55014-1 :1997, EN 61000-4- :1995, EN 61000-3-3 :1995

Angewendete nationale technische Spezifikationen, insbesondere:	Applied national technical standards and specifications, in particular:	Normes et specifications techniques nationales qui ont été utilisées, notamment:	Gebruikte nationale technische normen en specificaties, in het bijzondere:

BGR 183

Markdorf, 29.12.2009
Location, Date

Signature

Vice President Product Planning & Strategy
Hr. T. Jeltsch (Mr.)

i.V.
Head of Development

Hr. J. Ulbrich (Mr.)
Dokumentationsverantwortlicher
Responsible person for documents
Responsable de la documentation
Documentatieverantwoordelijke

Wagner-Nr. 0348680_A